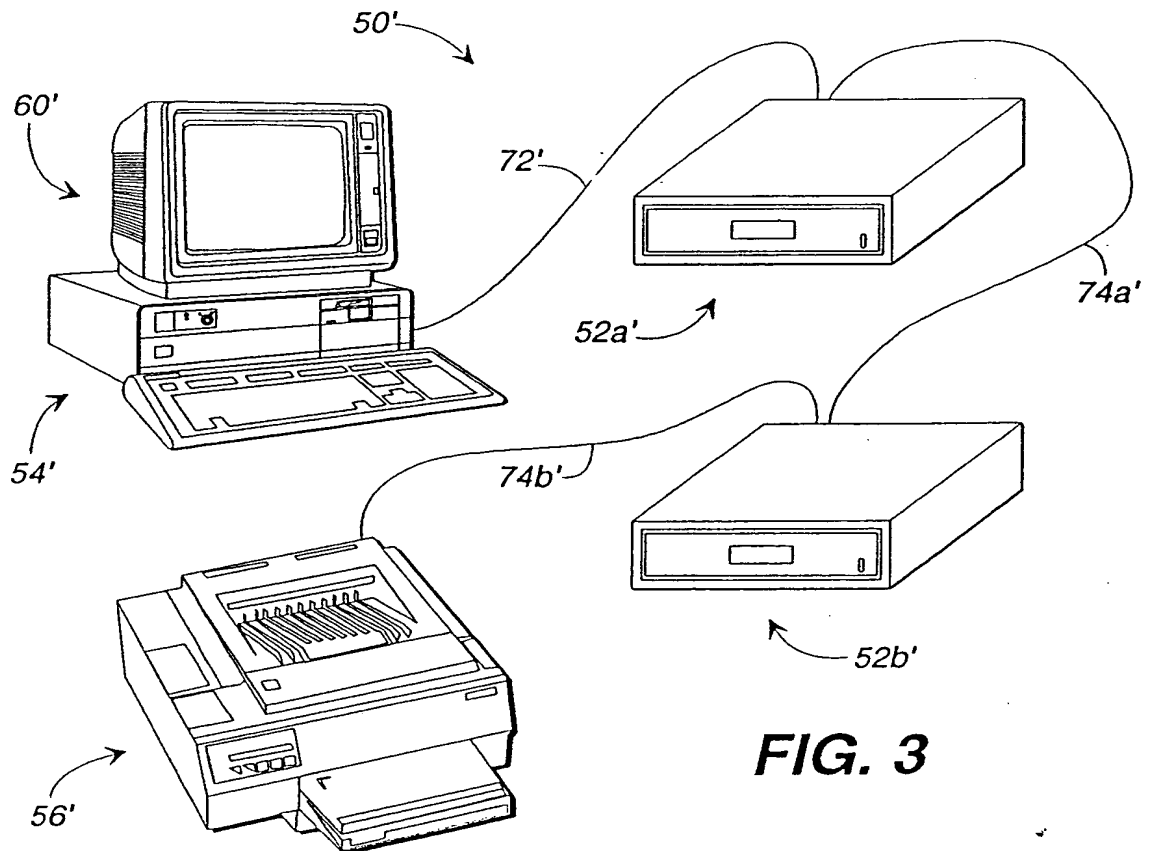
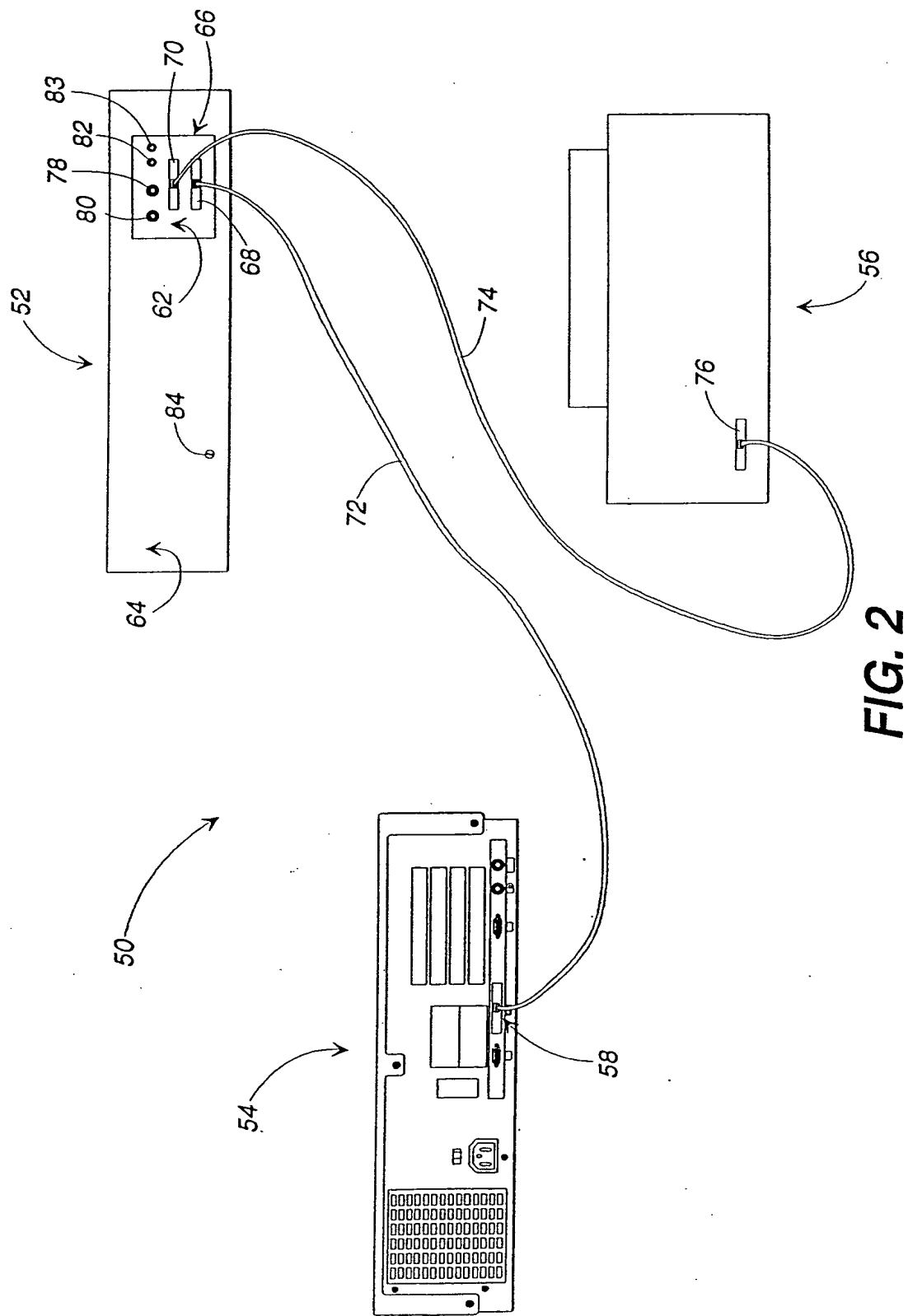


**FIG. 1**



**FIG. 3**



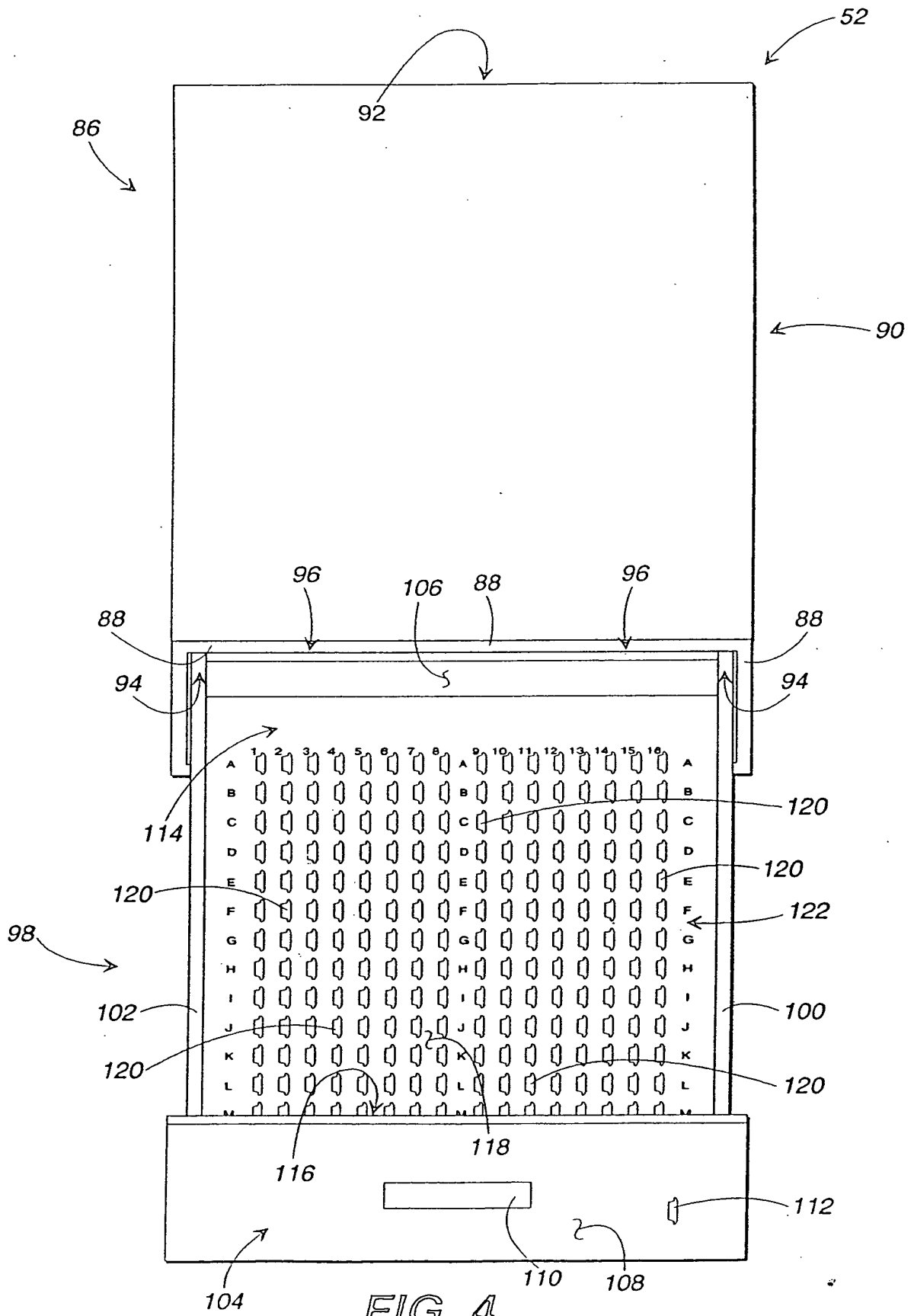


FIG. 4

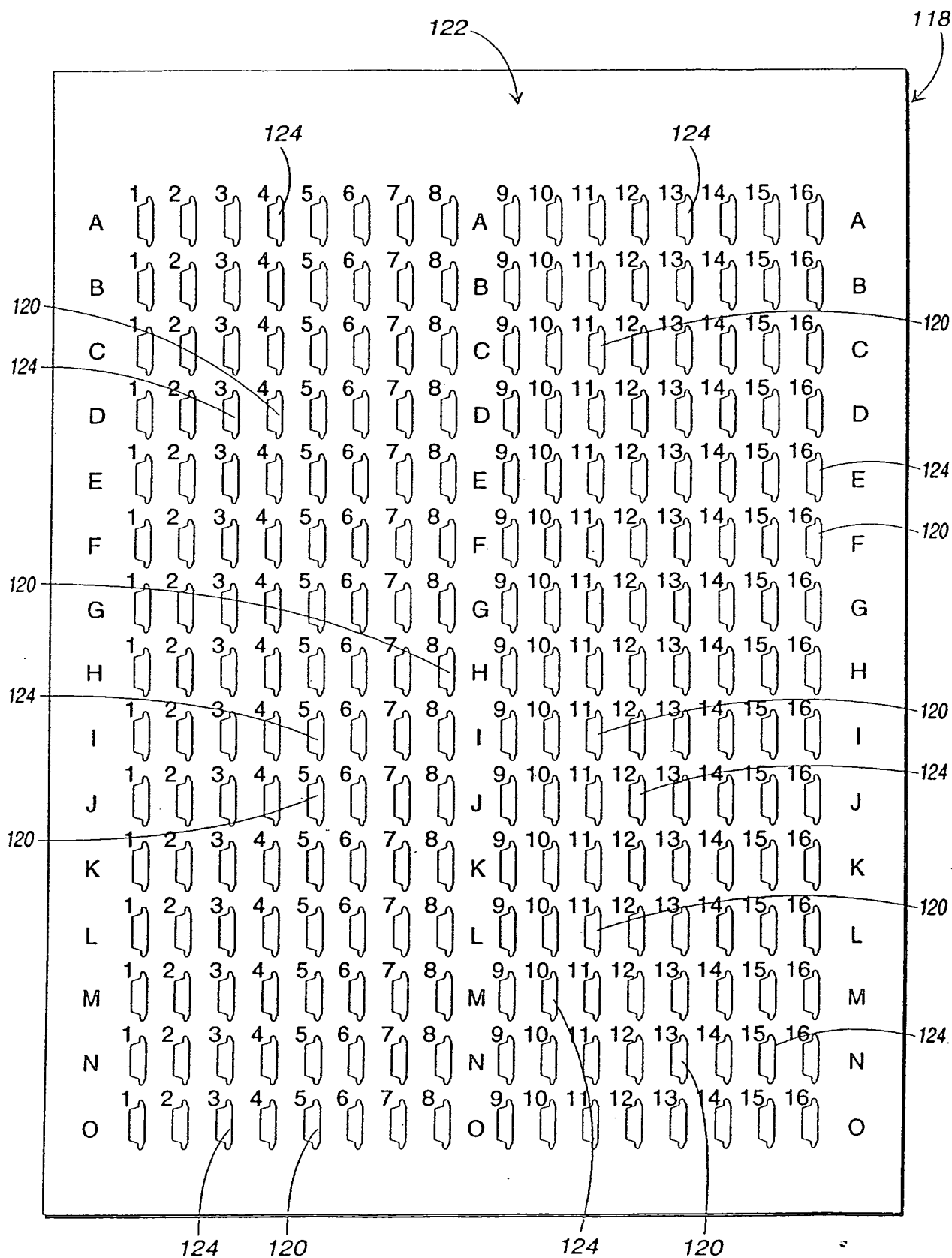
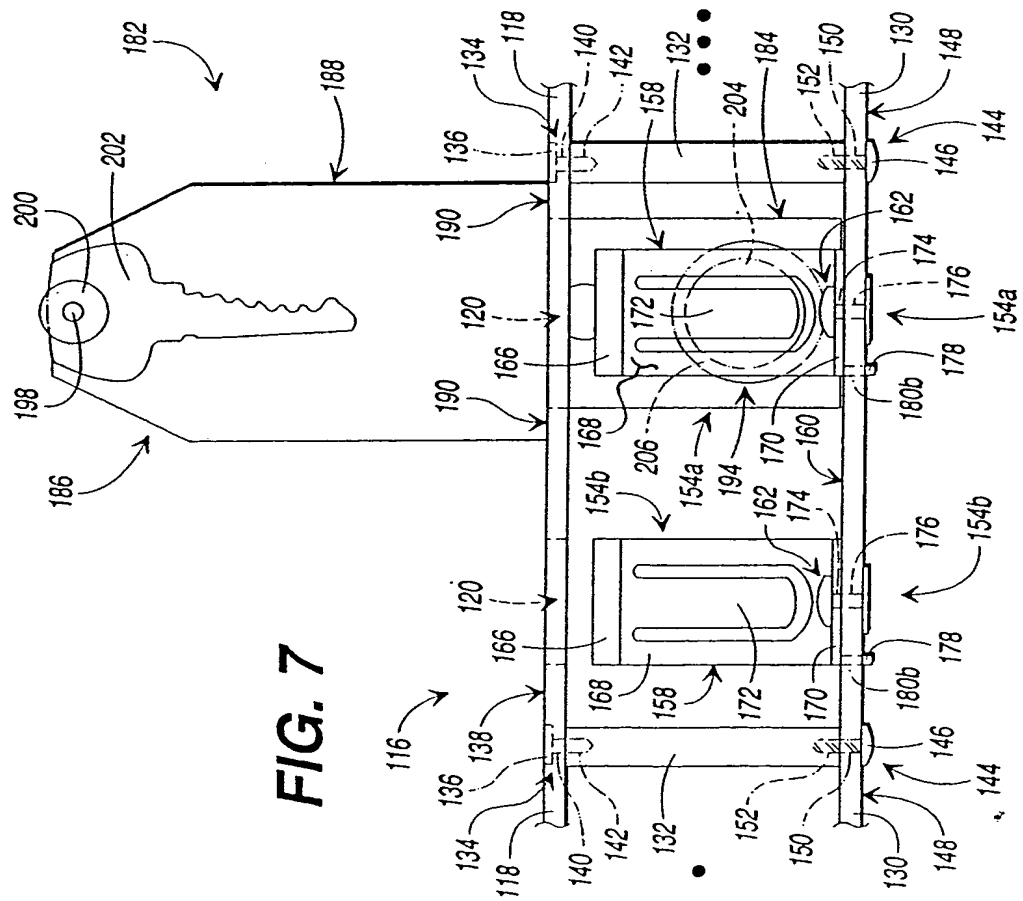
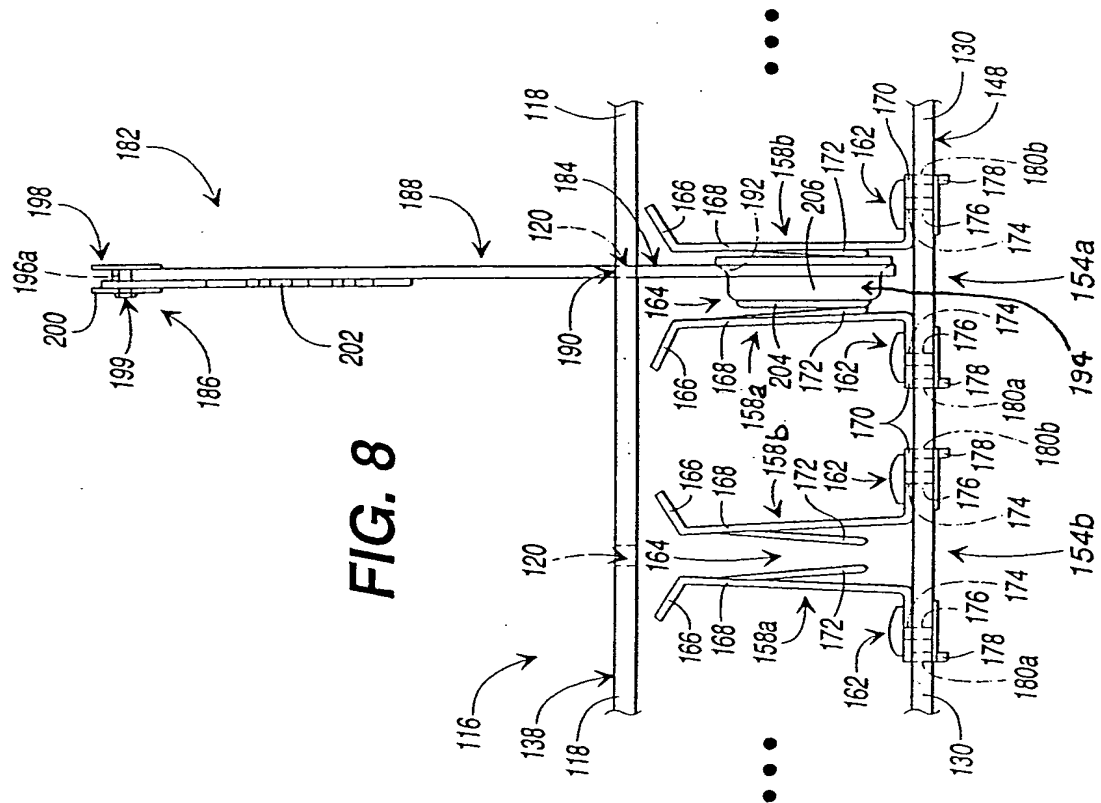


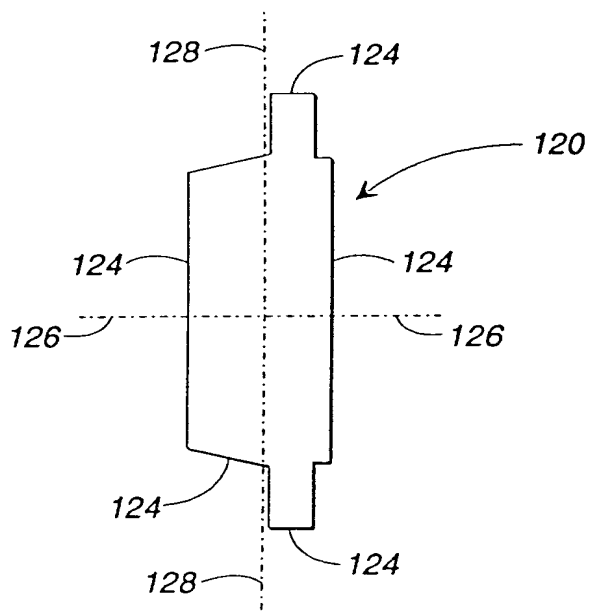
FIG. 5



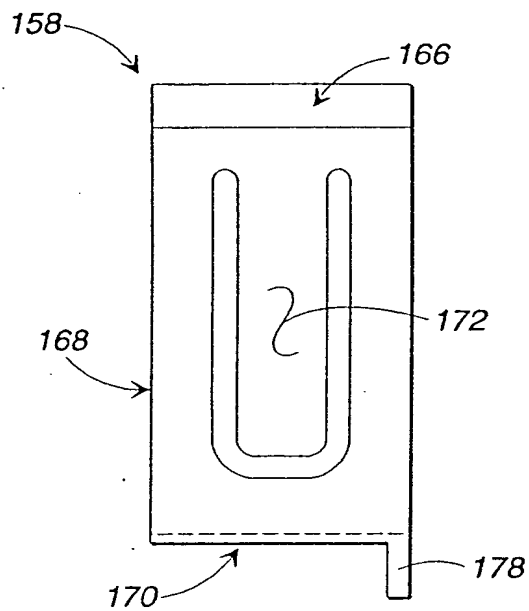
**FIG. 7**



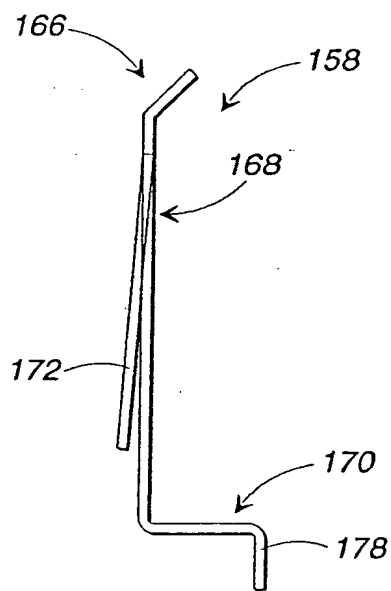
**FIG. 8**



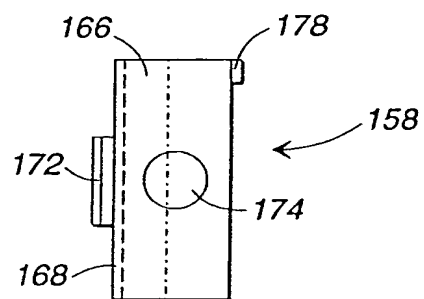
**FIG. 6**



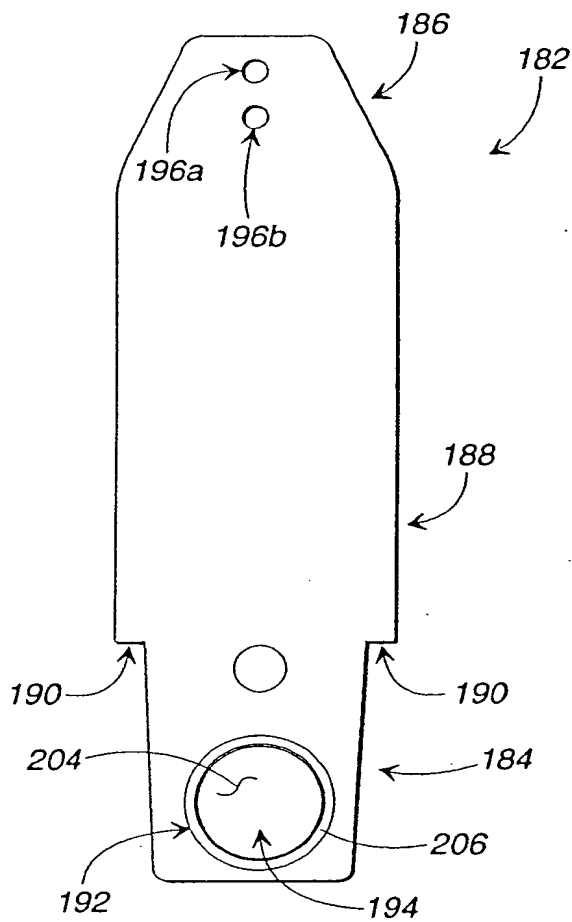
**FIG. 9**



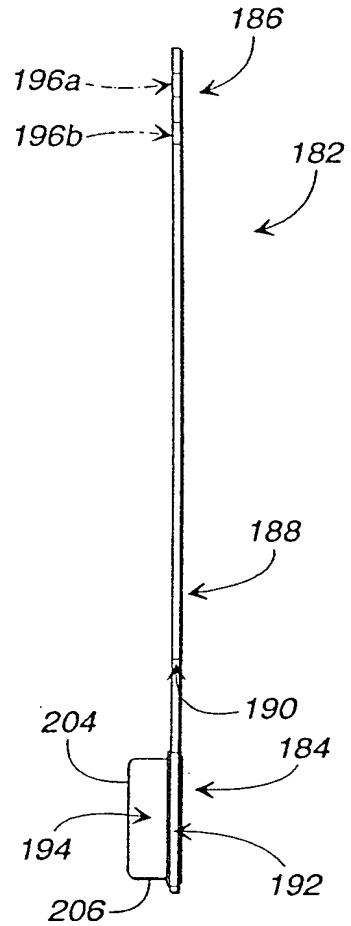
**FIG. 10**



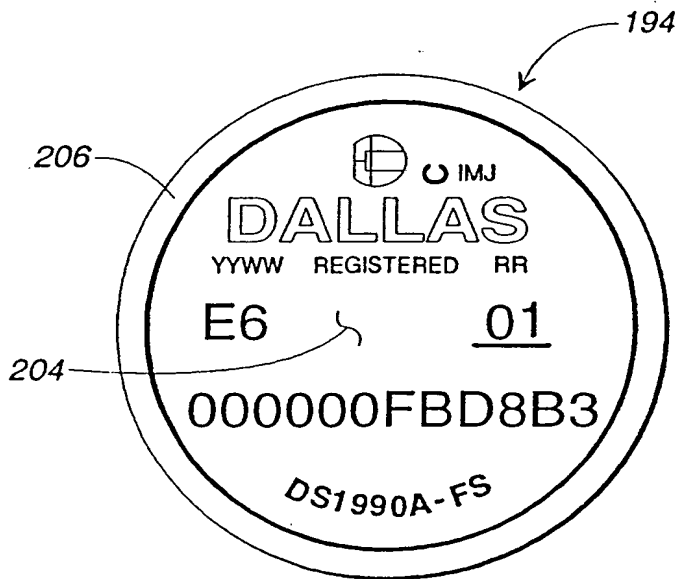
**FIG. 11**



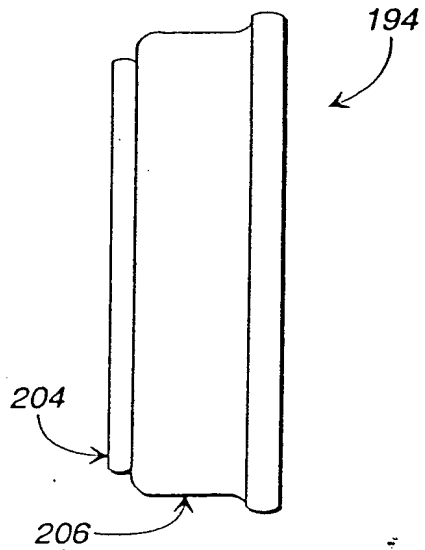
**FIG. 12**



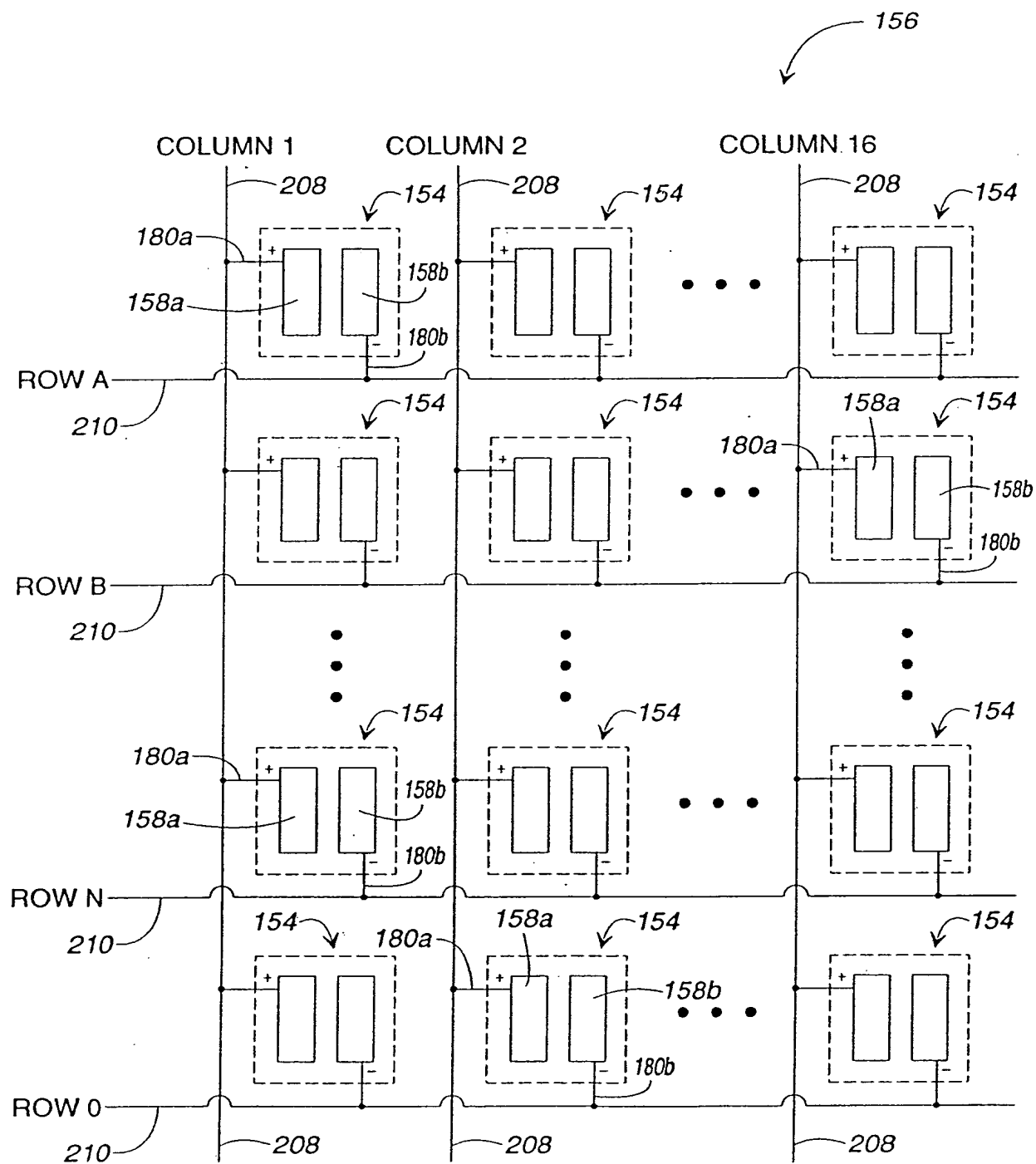
**FIG. 13**



**FIG. 14**

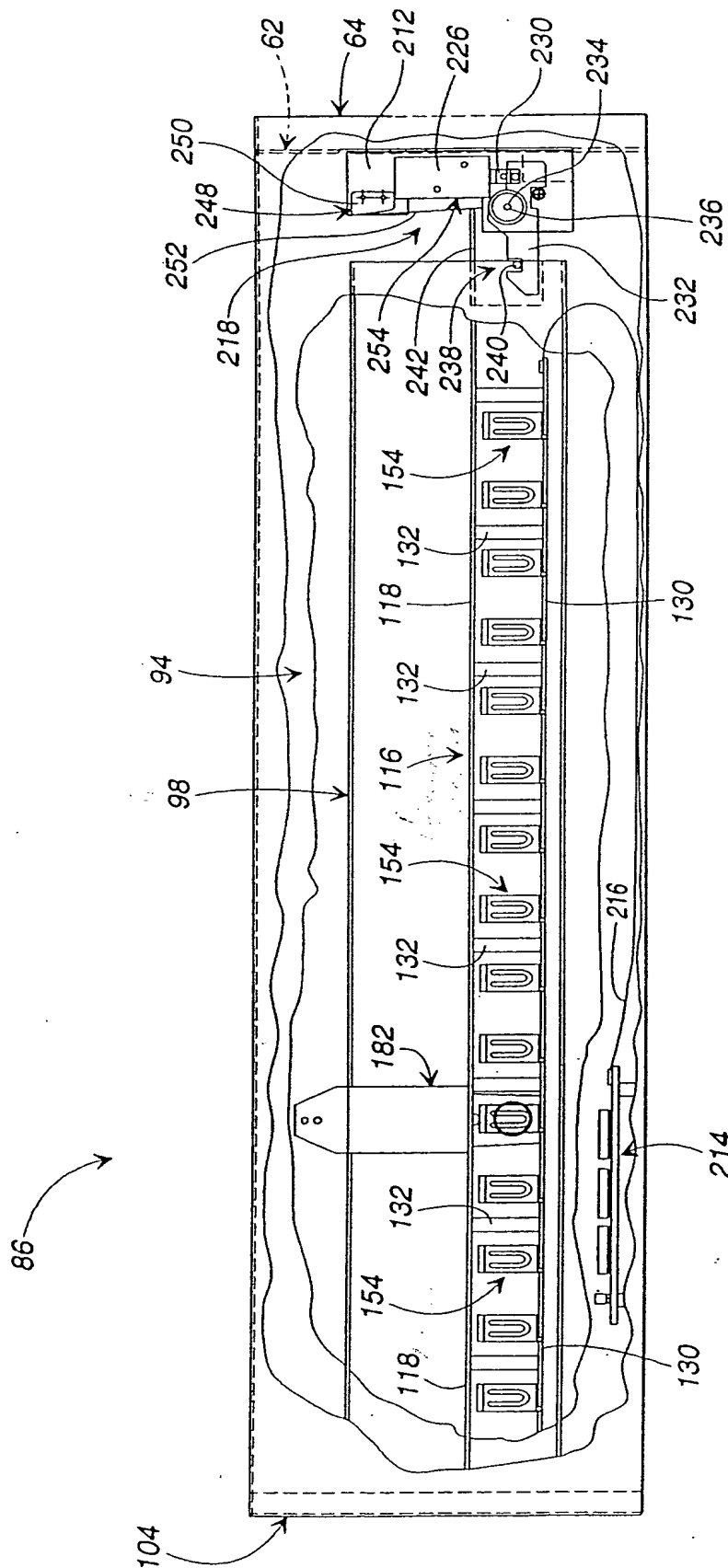


**FIG. 15**



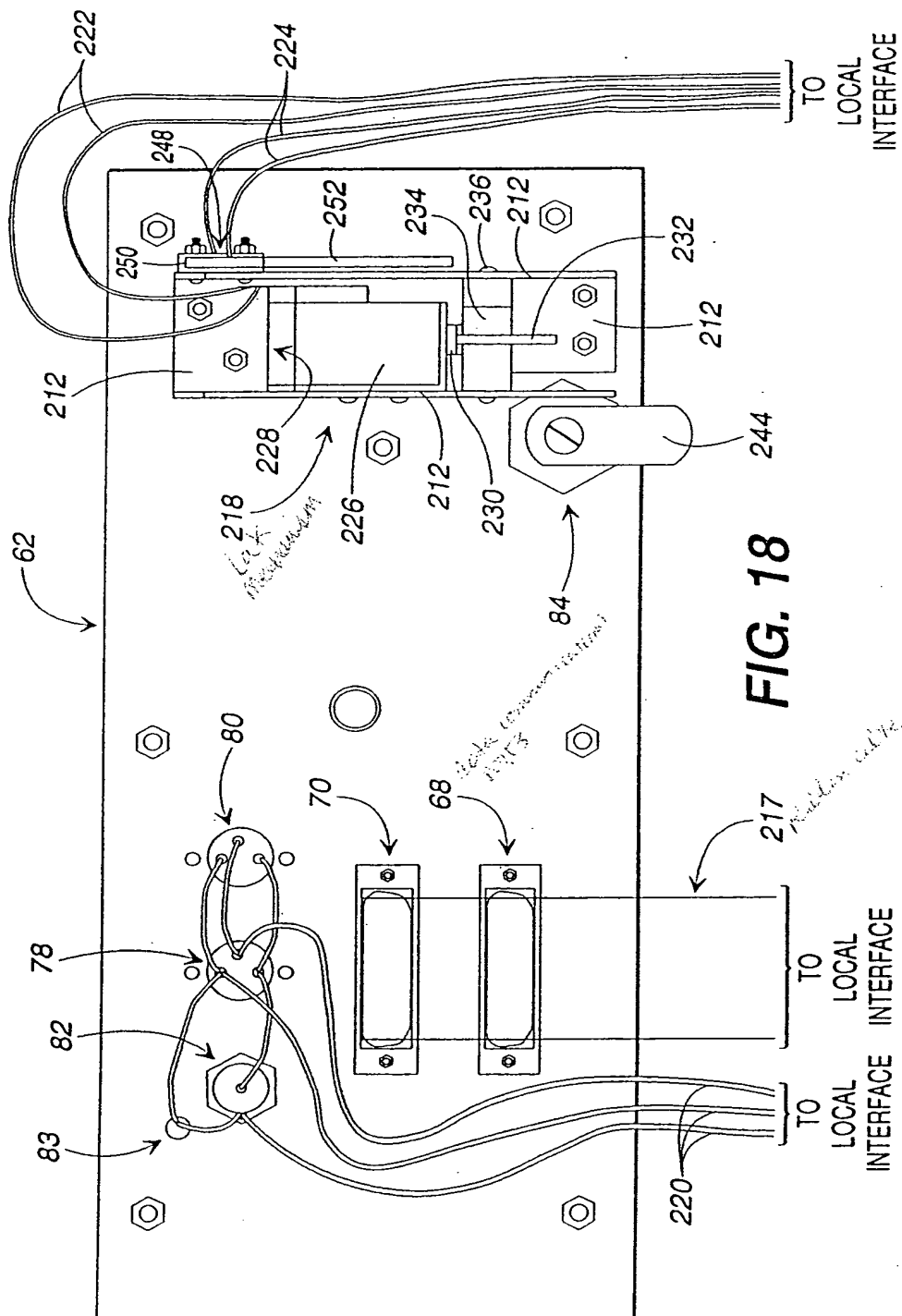
**FIG. 16**





**FIG. 17**

able to  
communicate  
with the  
computer  
electrical  
signals between  
the control  
computer and  
hard-plate.  
"Alls" wire  
down is  
downing  
indicated in  
circuit.



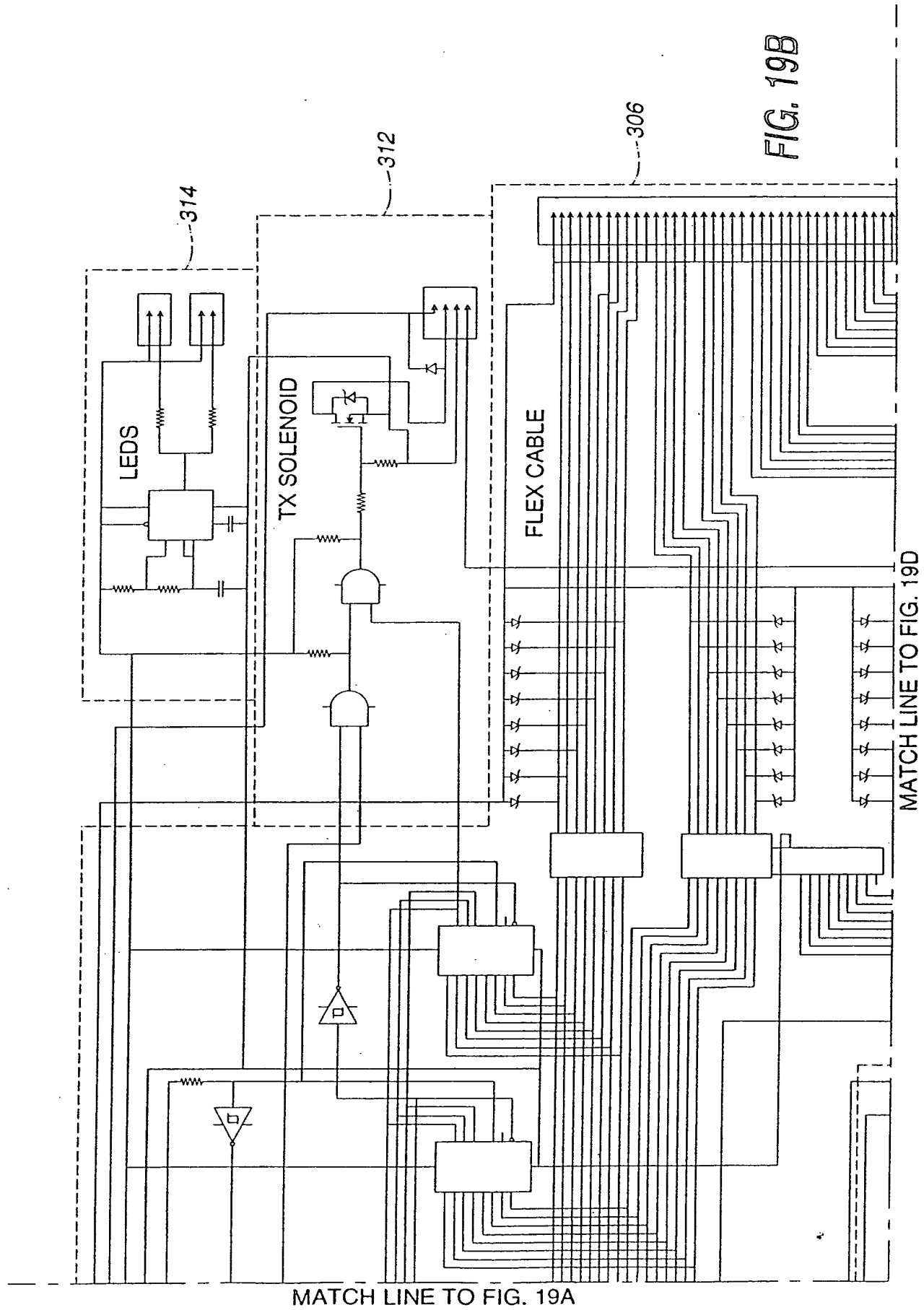
[illegible]

MATCH LINE TO FIG. 19C

**FIG. 19A**

316-

318-



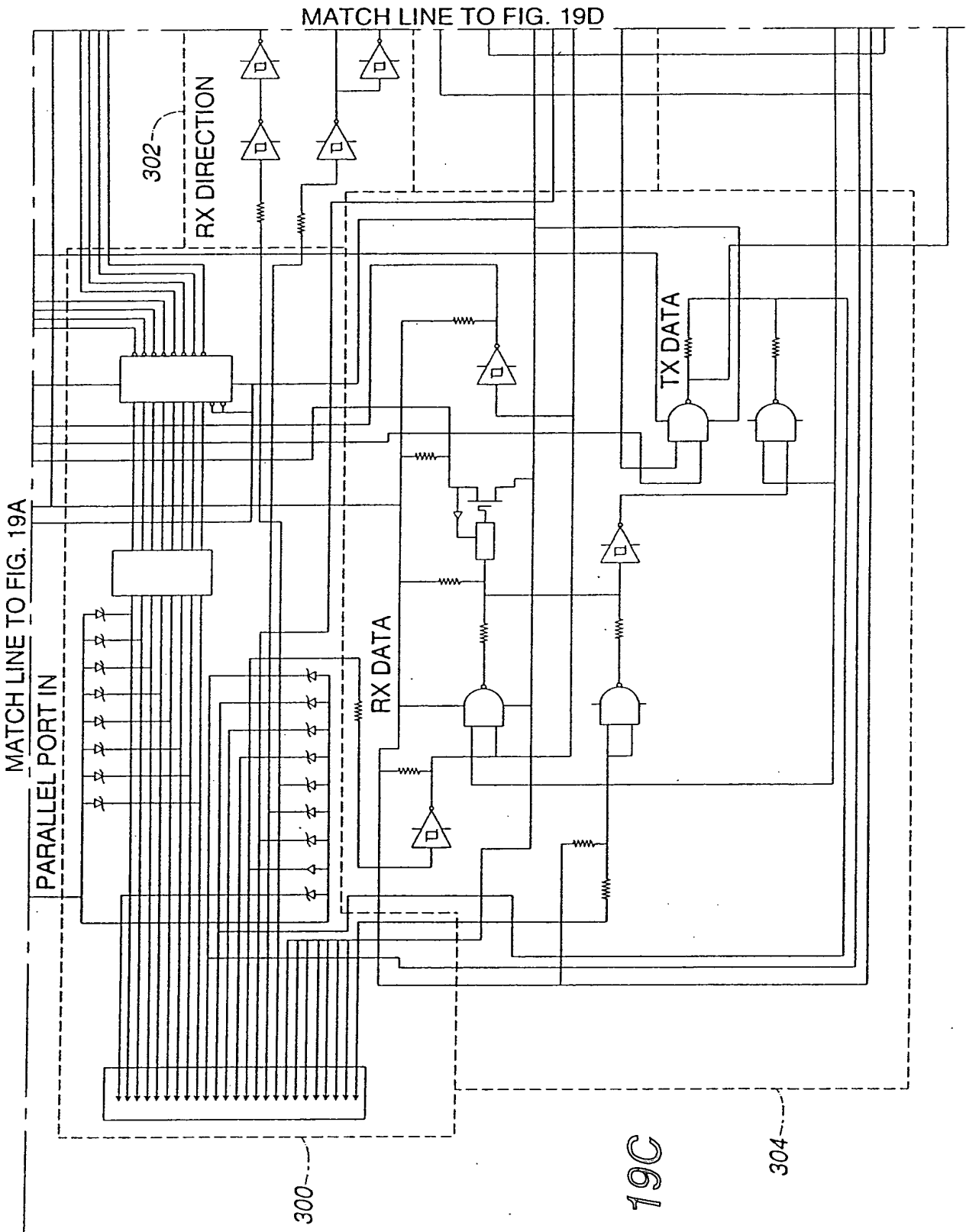


FIG. 19C

MATCH LINE TO FIG. 19B

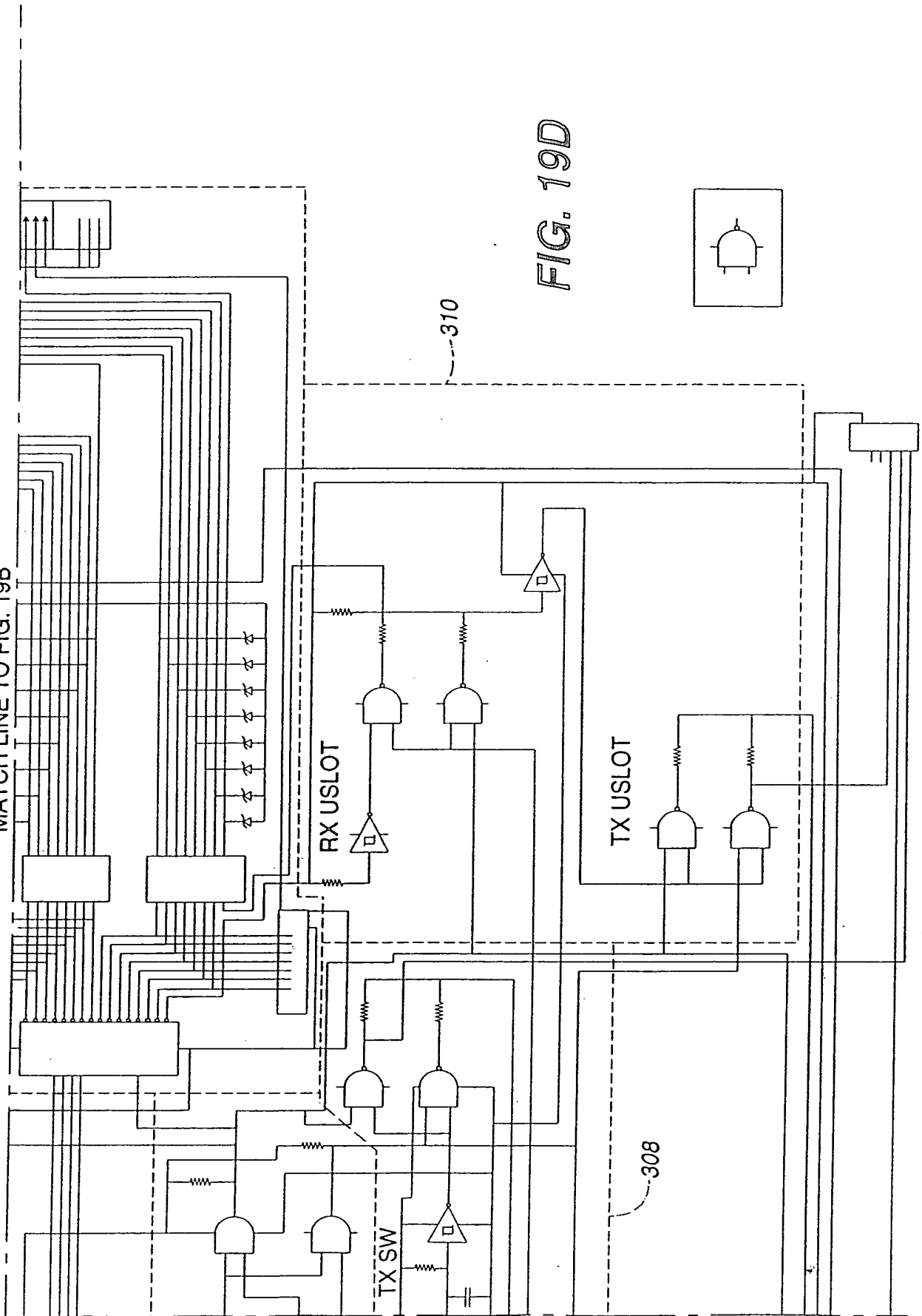


FIG. 19D

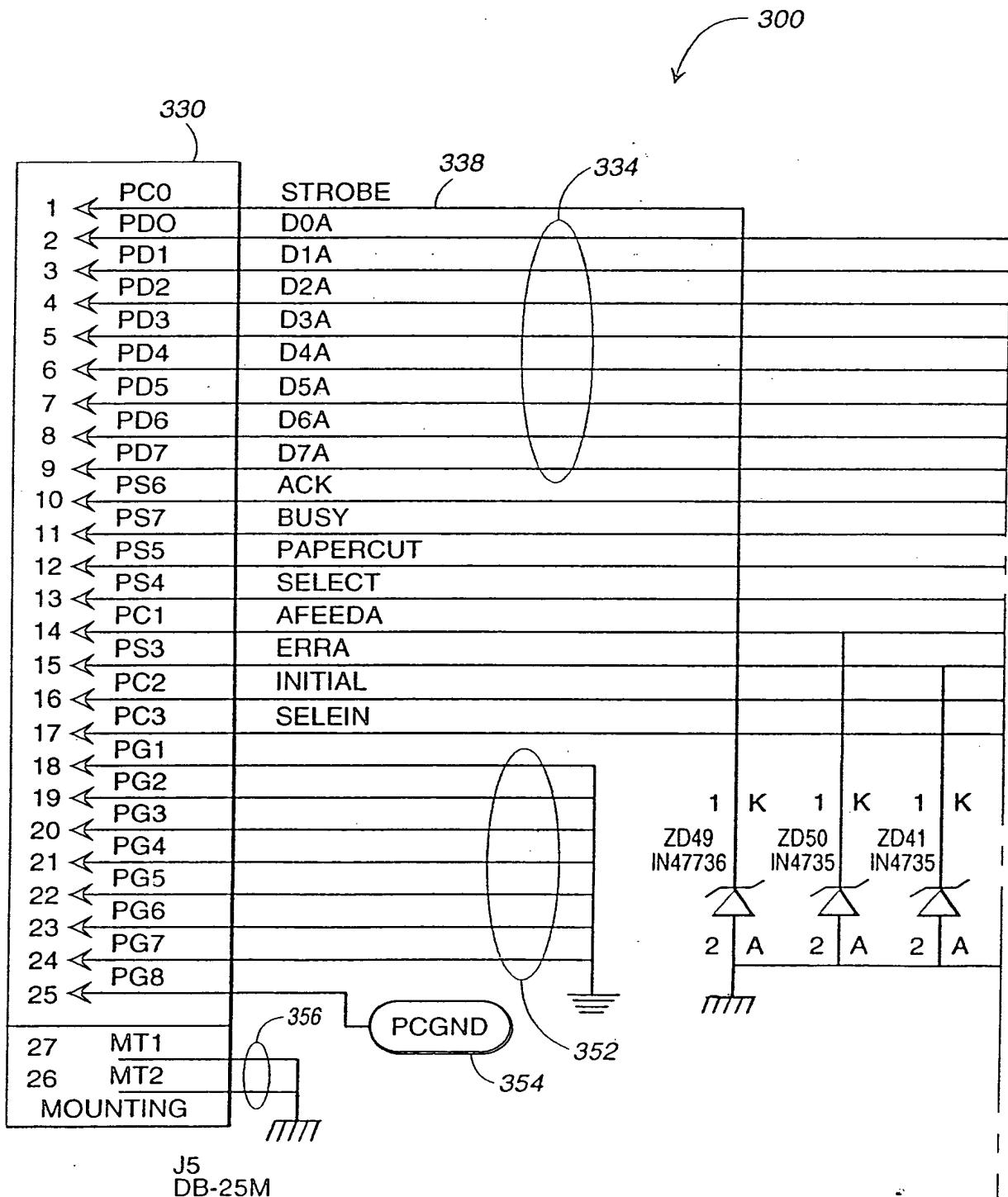
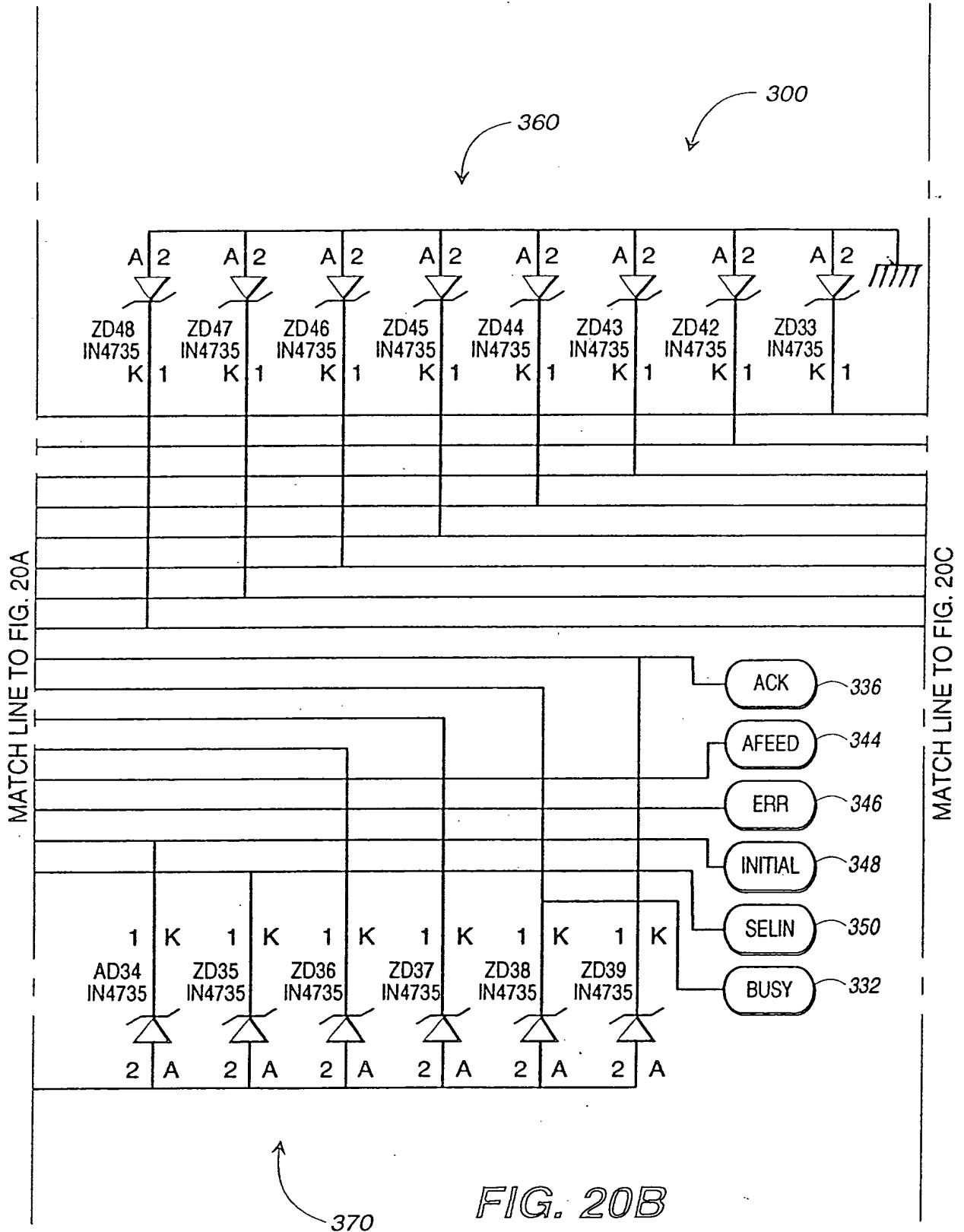


FIG. 20A





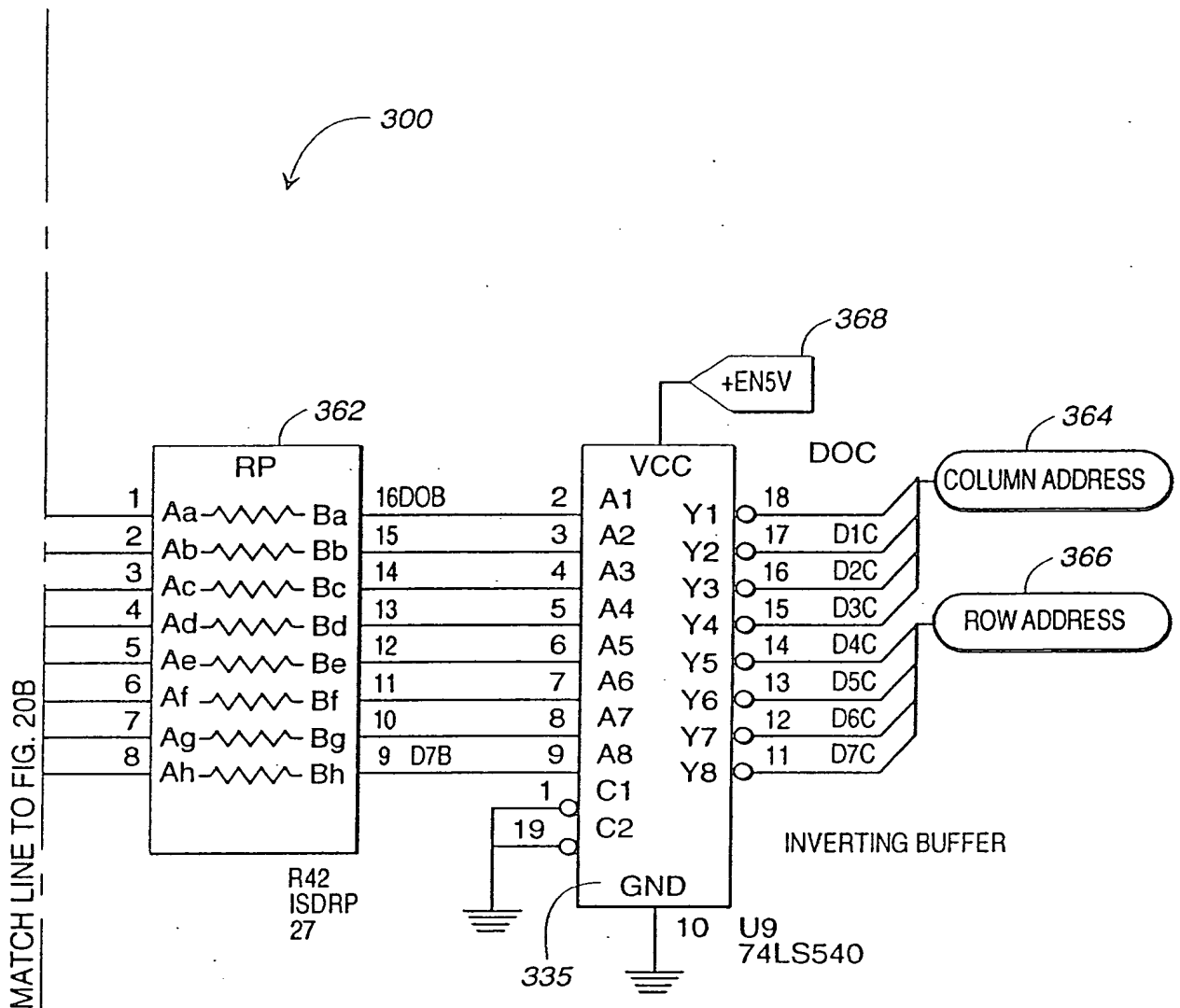
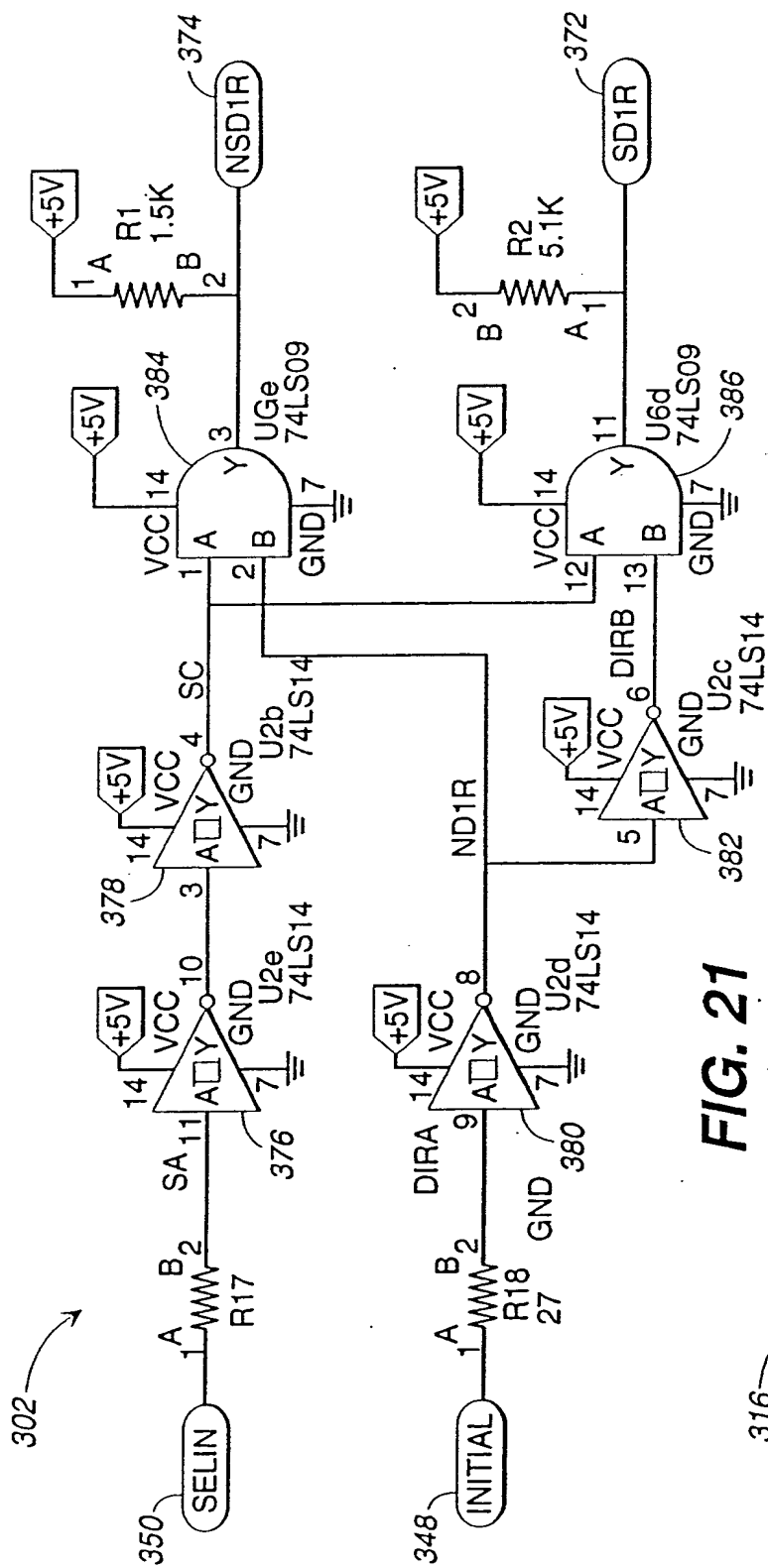
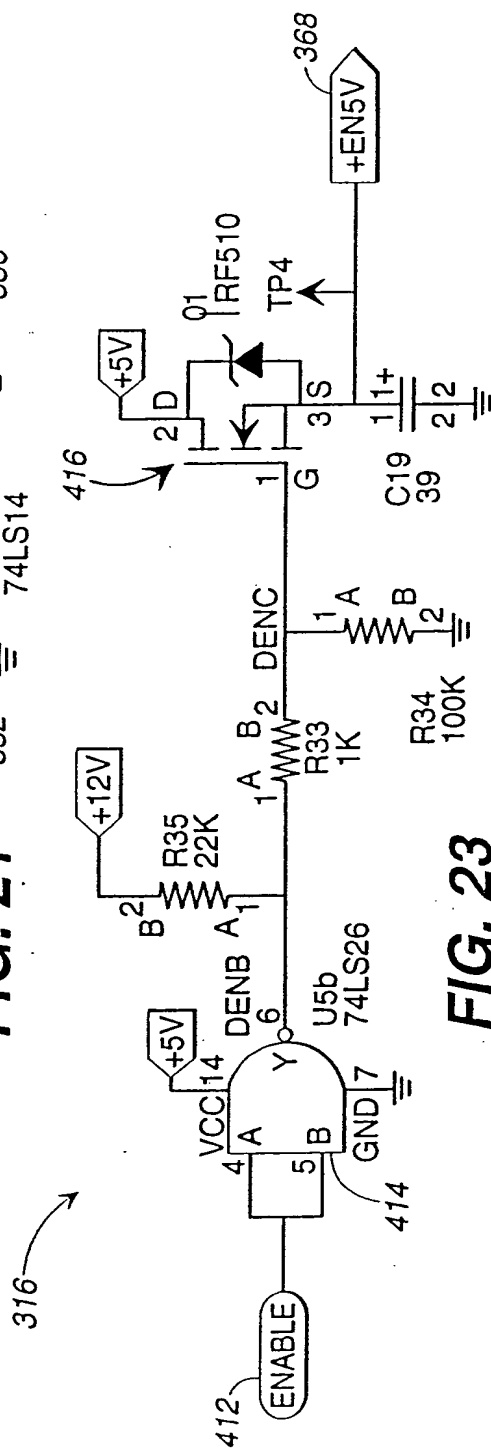


FIG. 20C



**FIG. 21**



**FIG. 23**

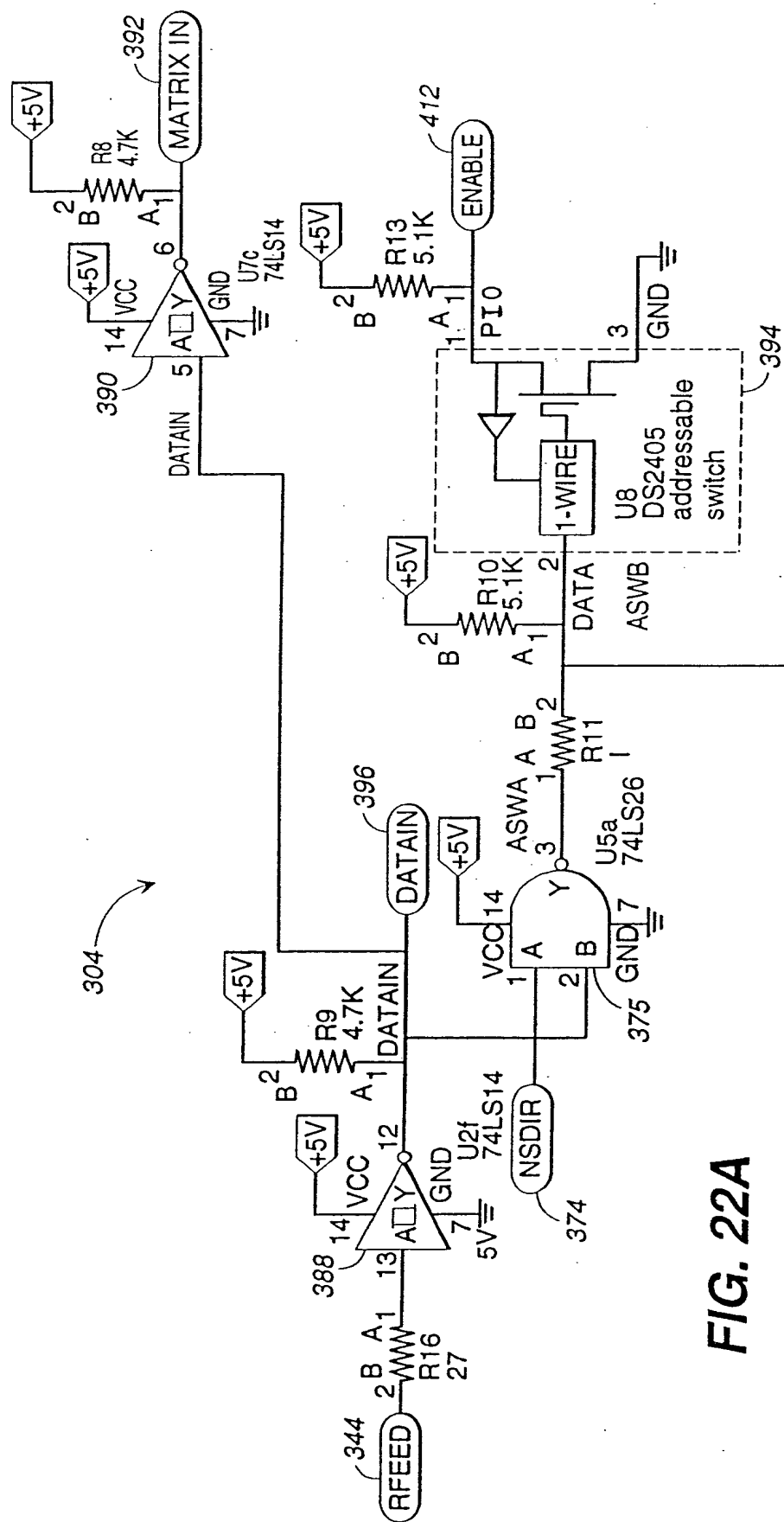


FIG. 22A

MATCH LINE TO FIG. 22B

MATCH LINE TO FIG. 22A

304

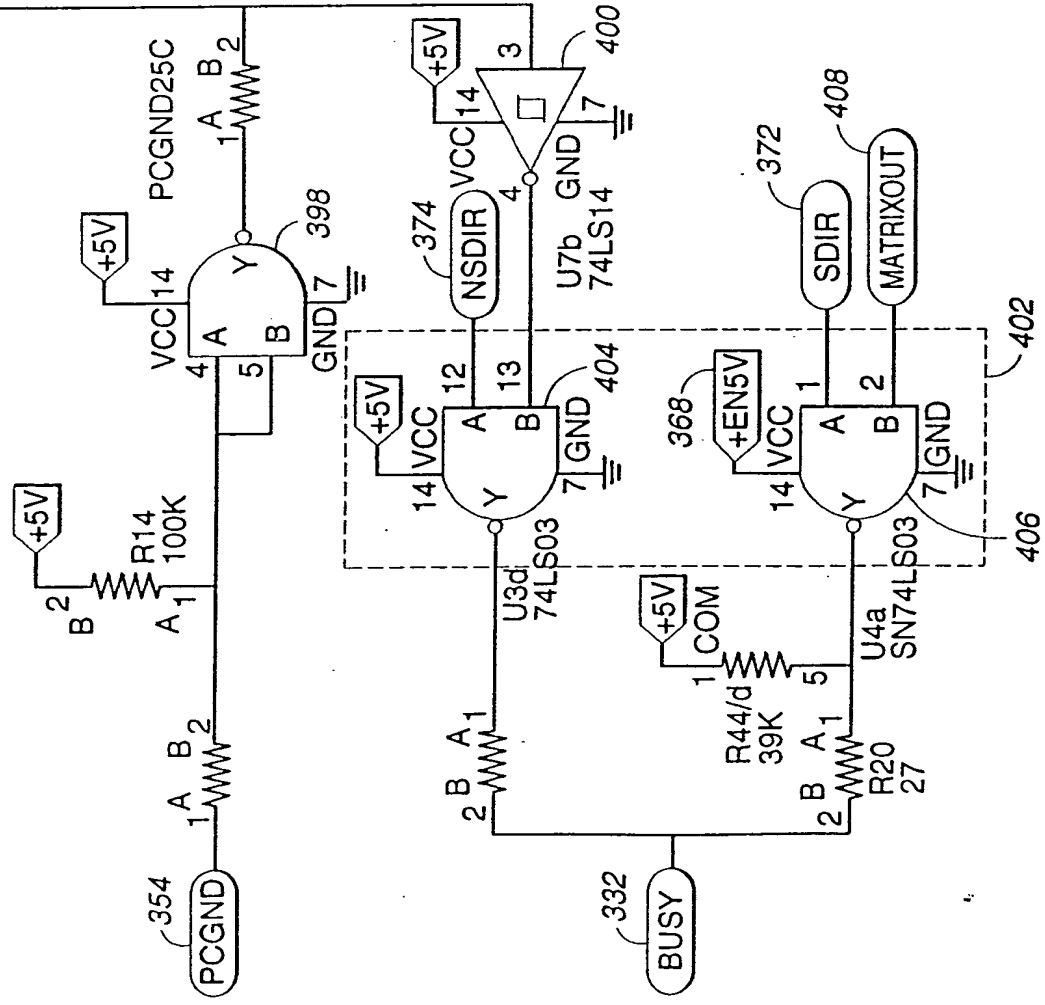
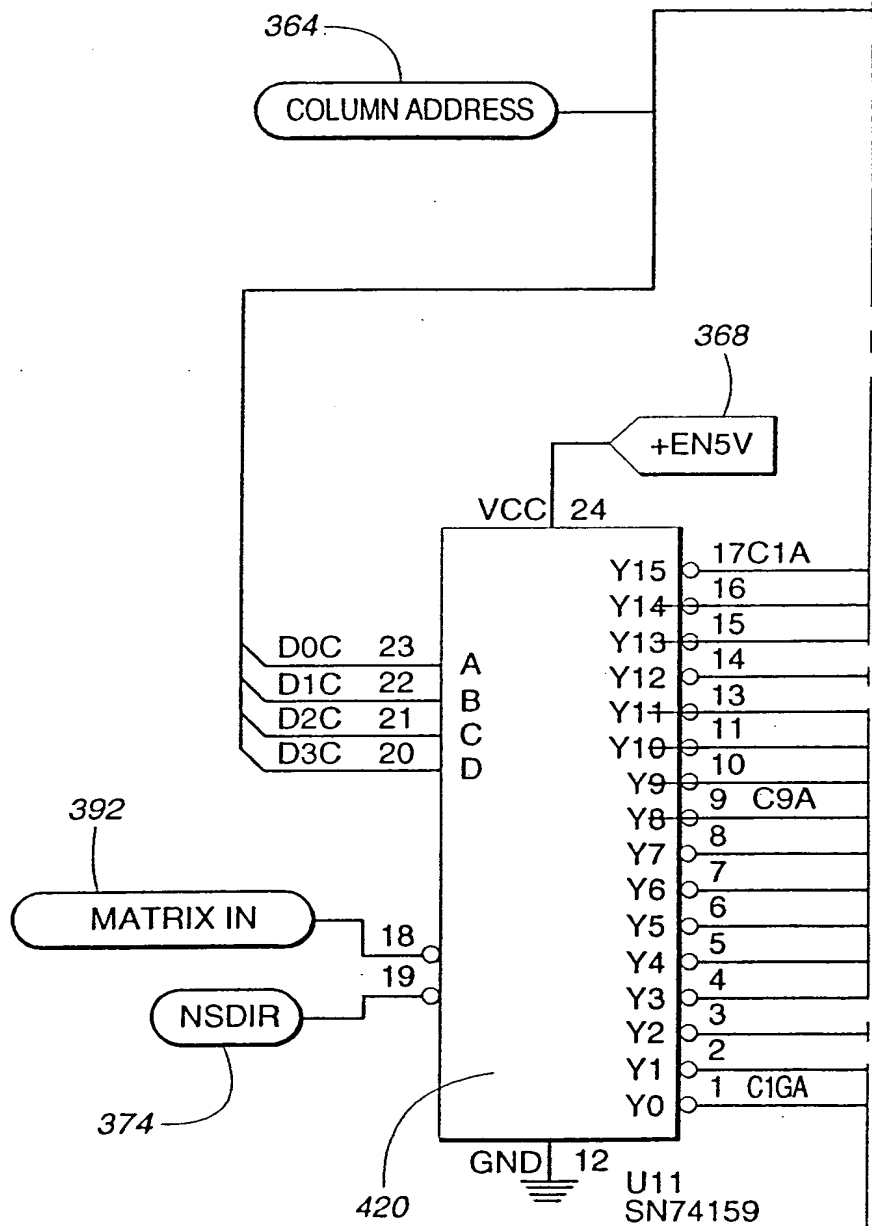


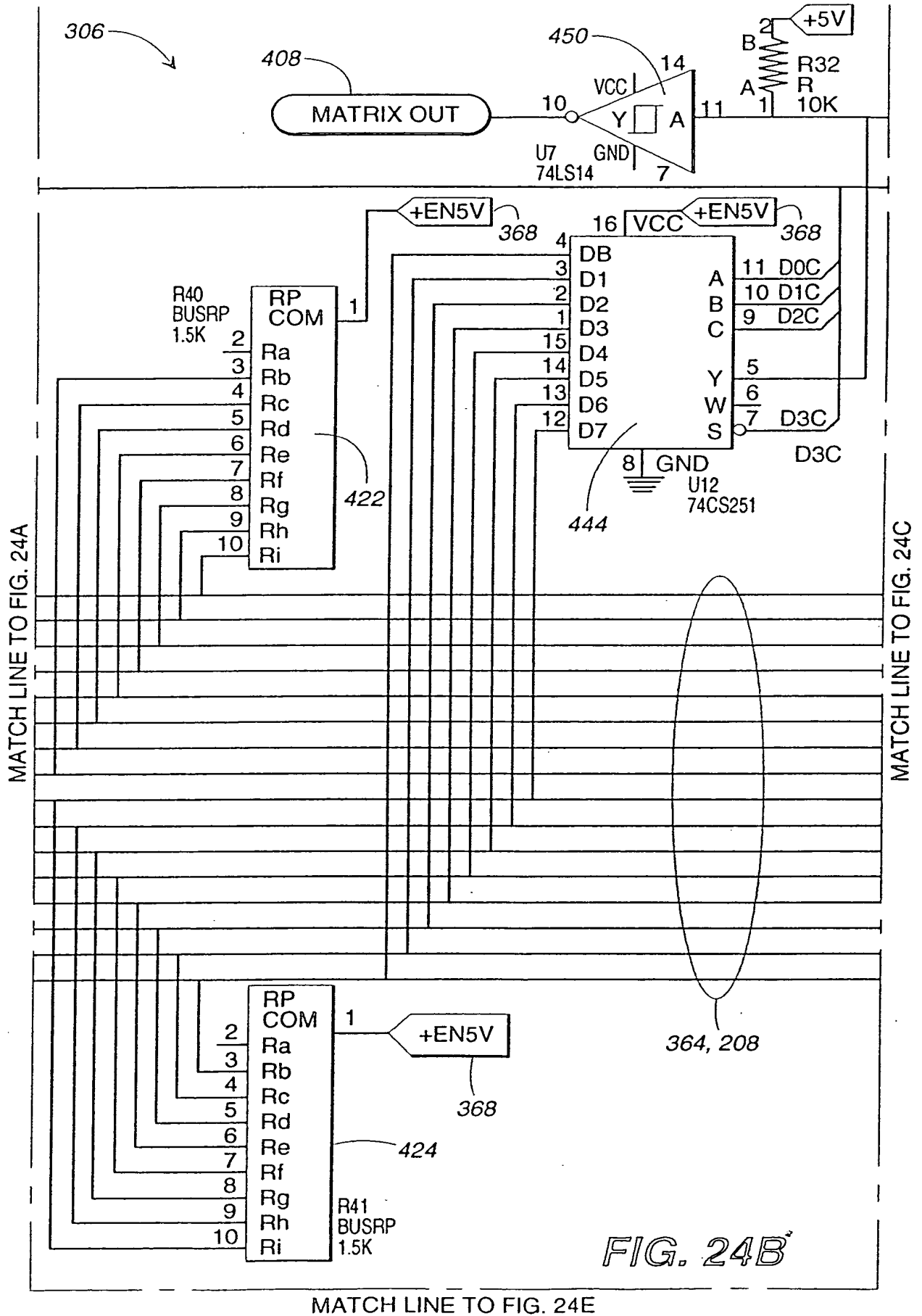
FIG. 22B

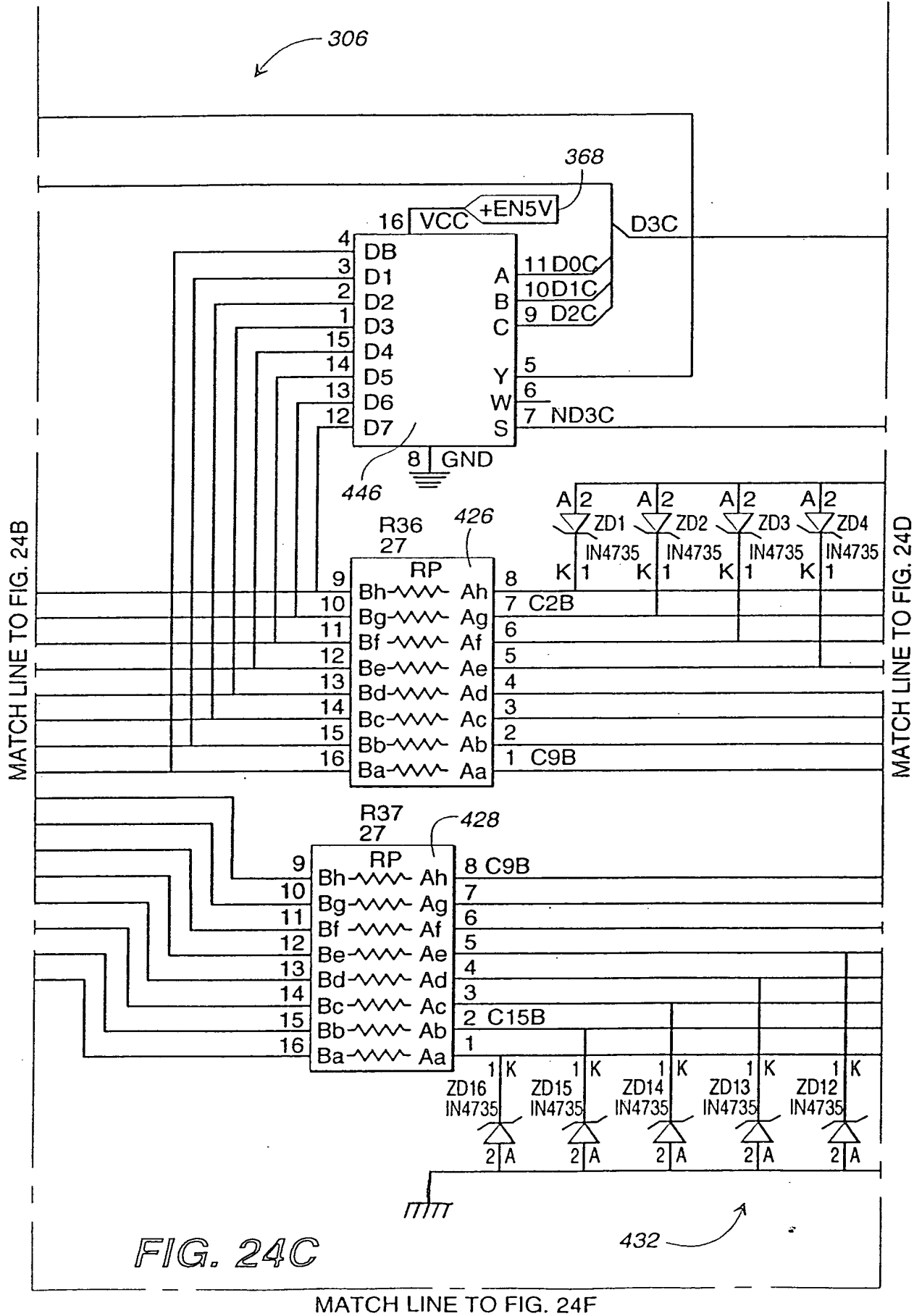
306

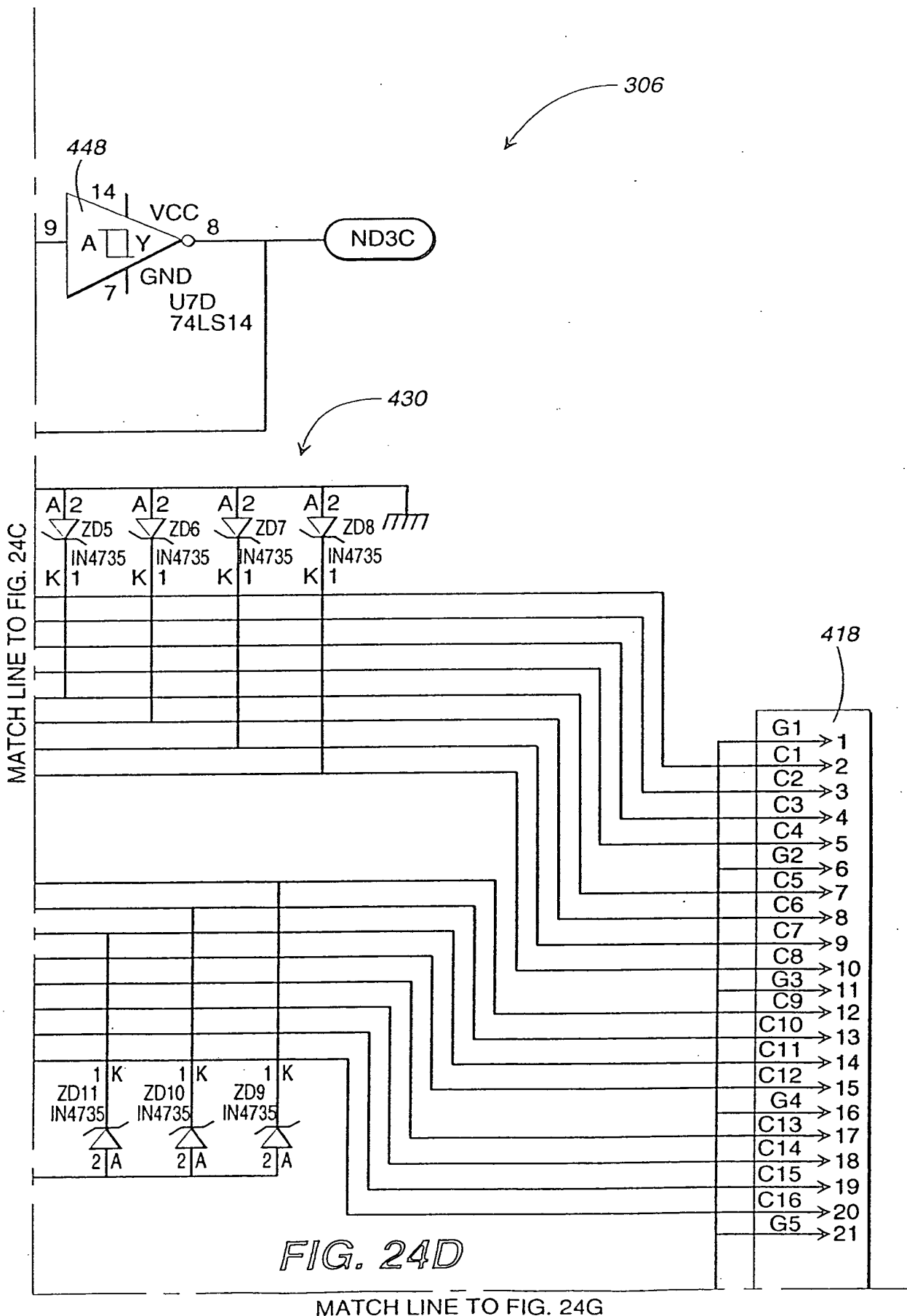


MATCH LINE TO FIG. 24B

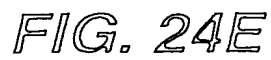
**FIG. 24A**



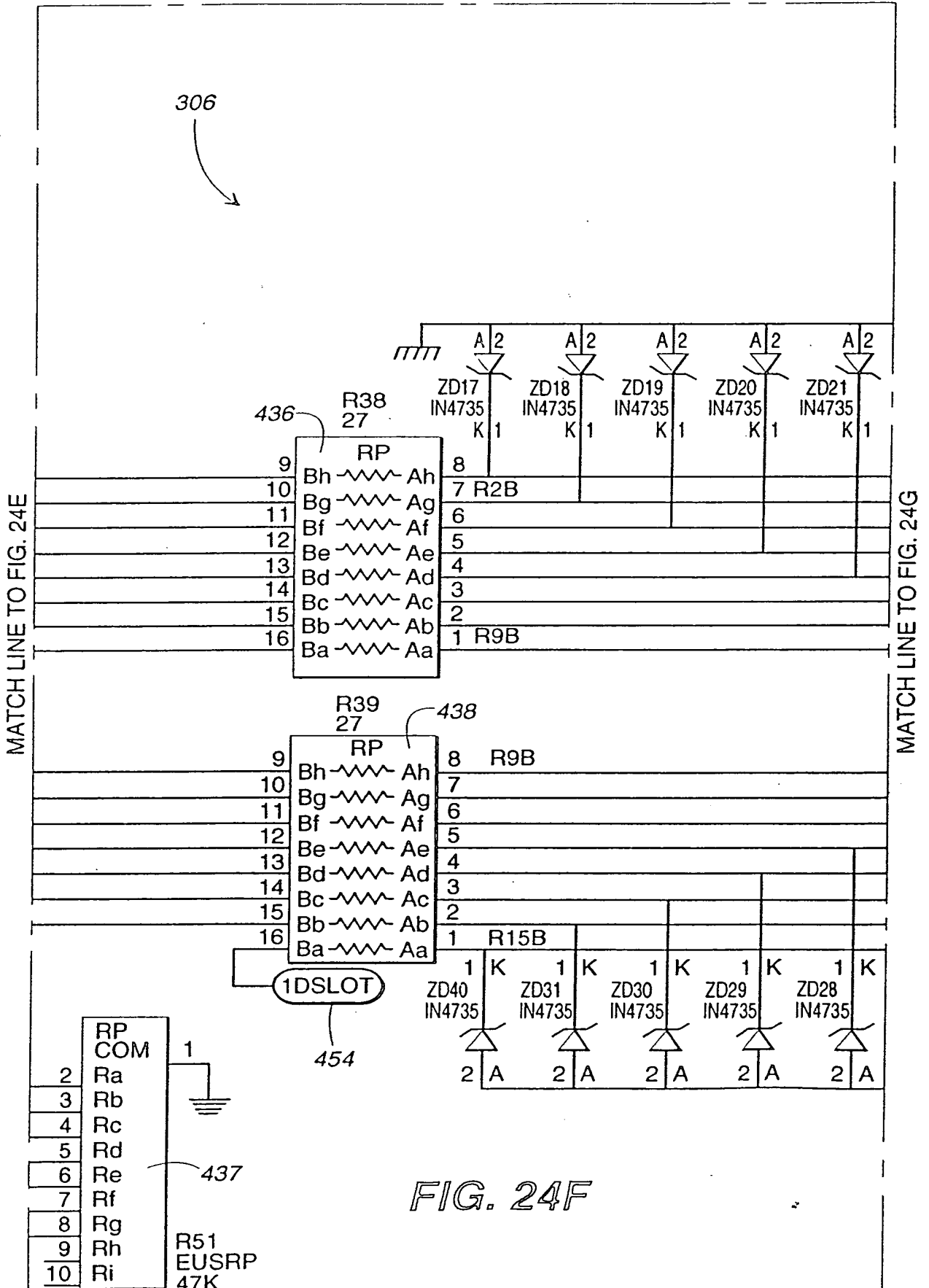


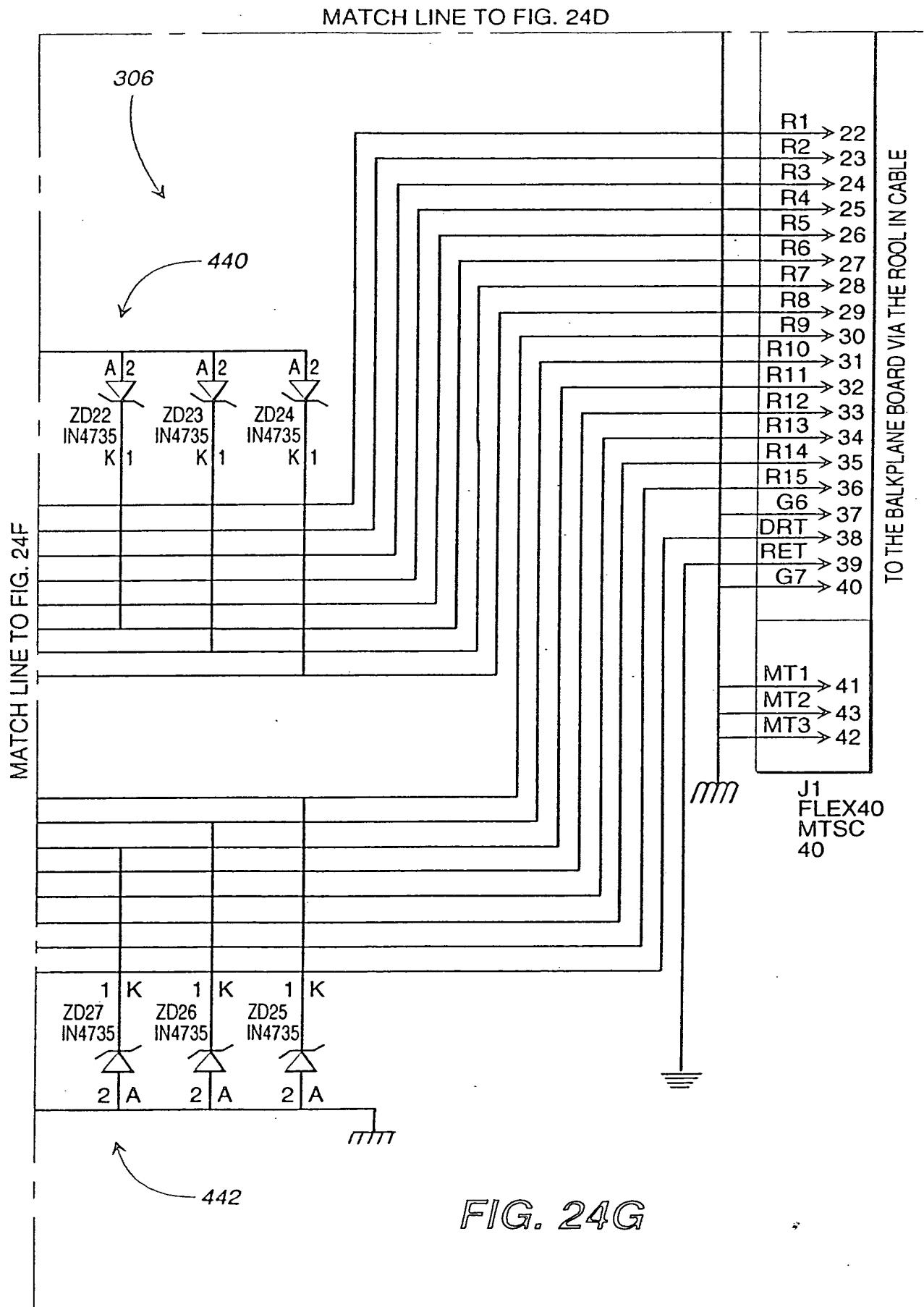






MATCH LINE TO FIG. 24C





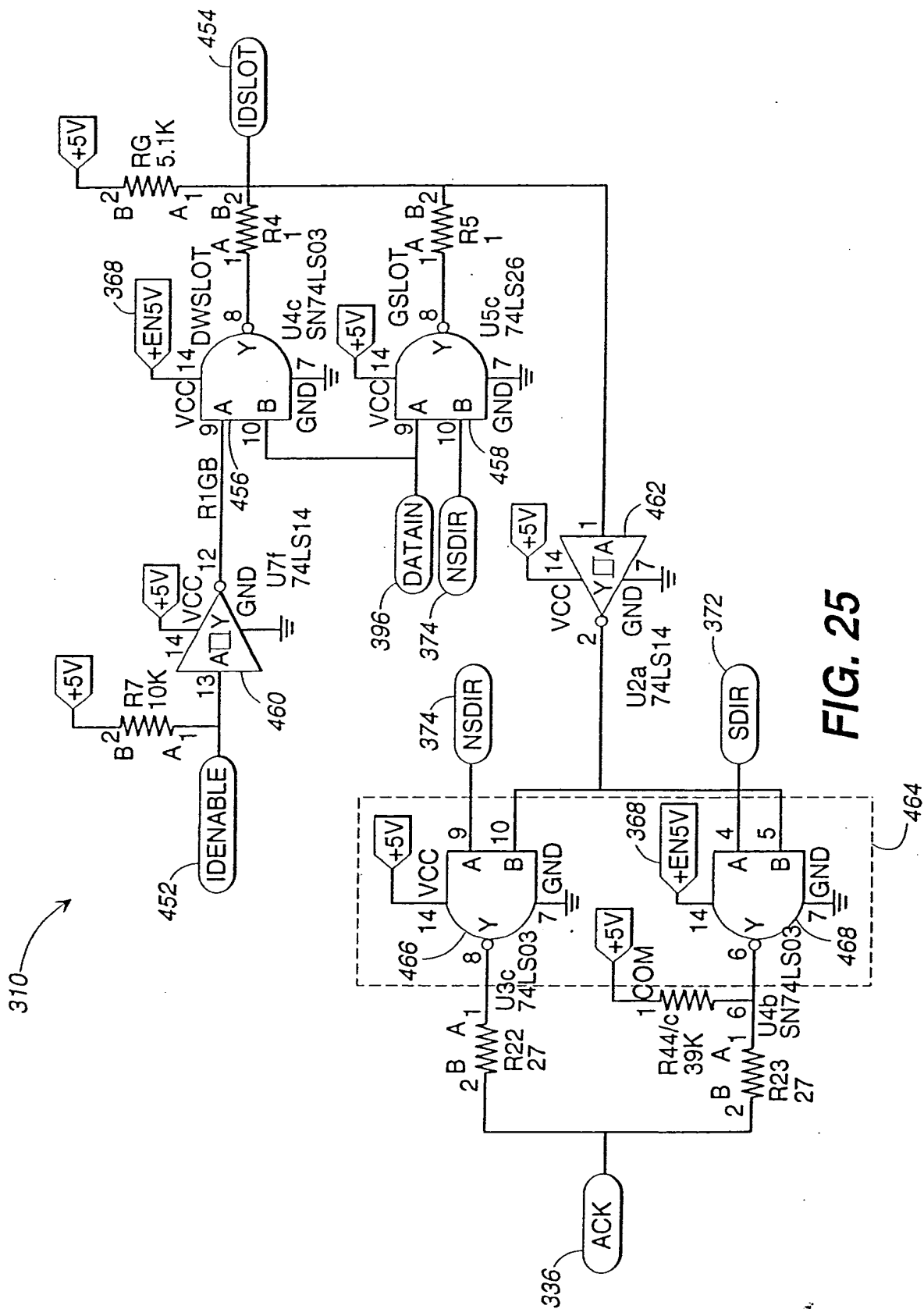
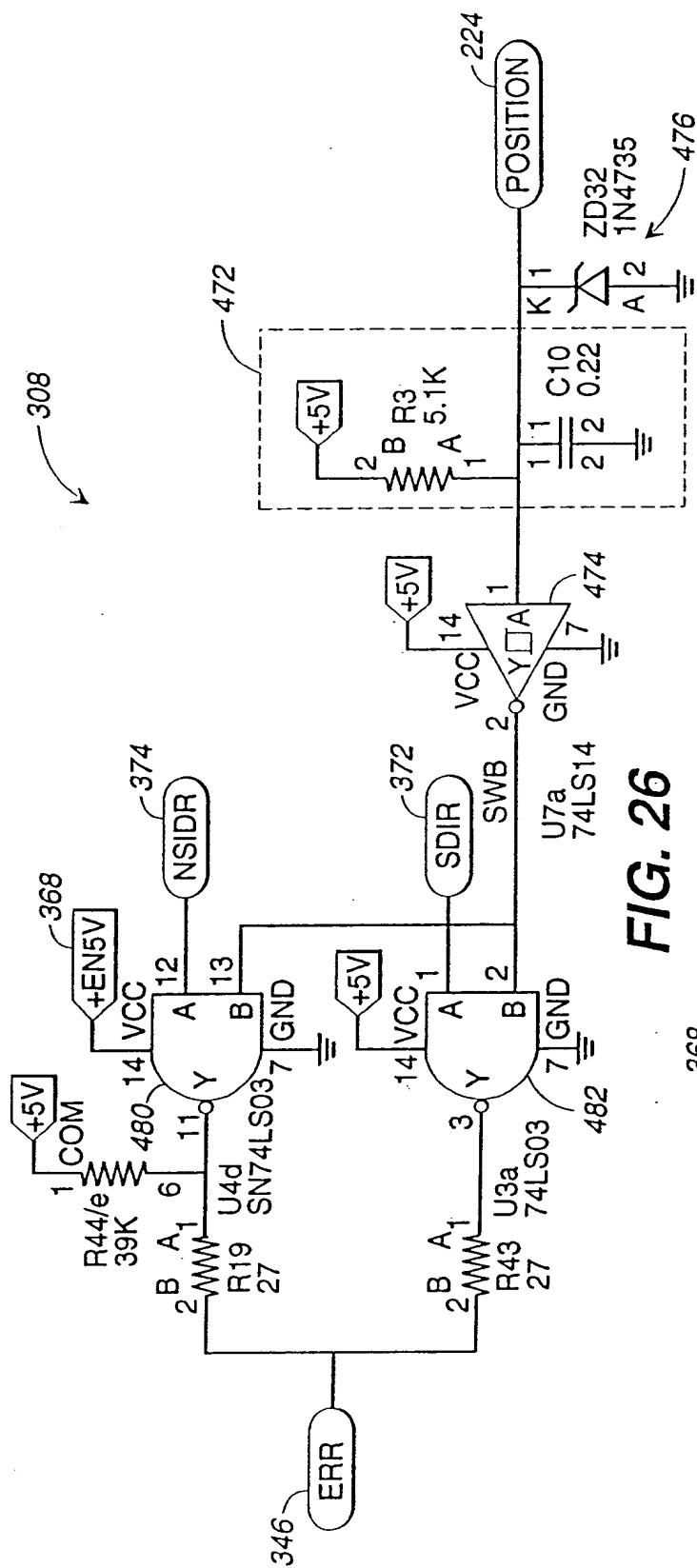
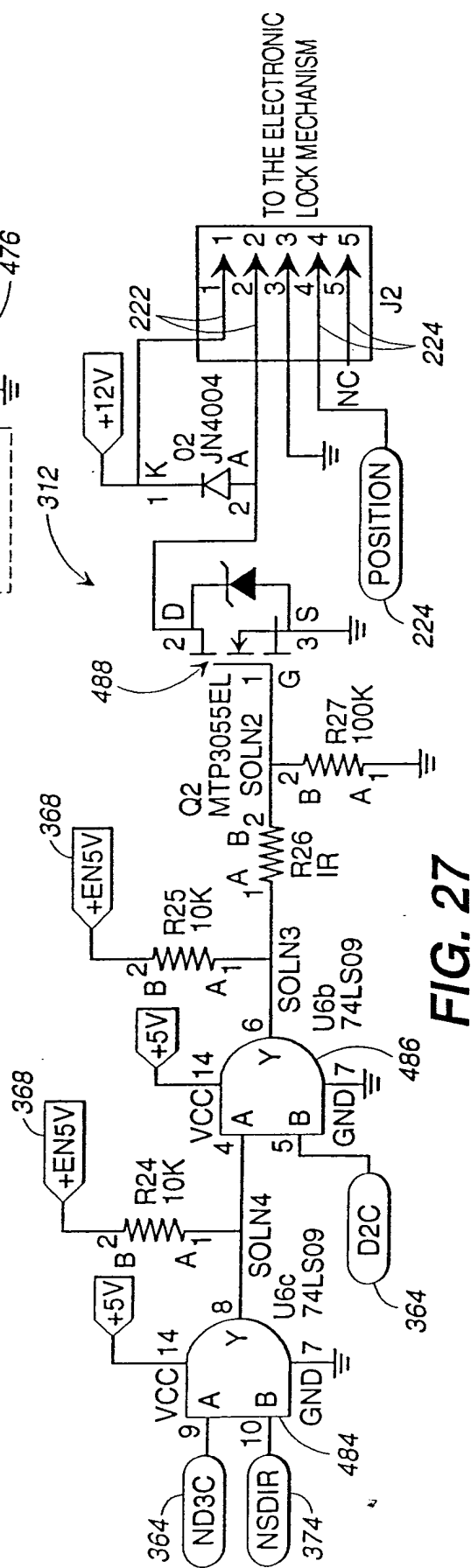


FIG. 25



**FIG. 26**



**FIG. 27**

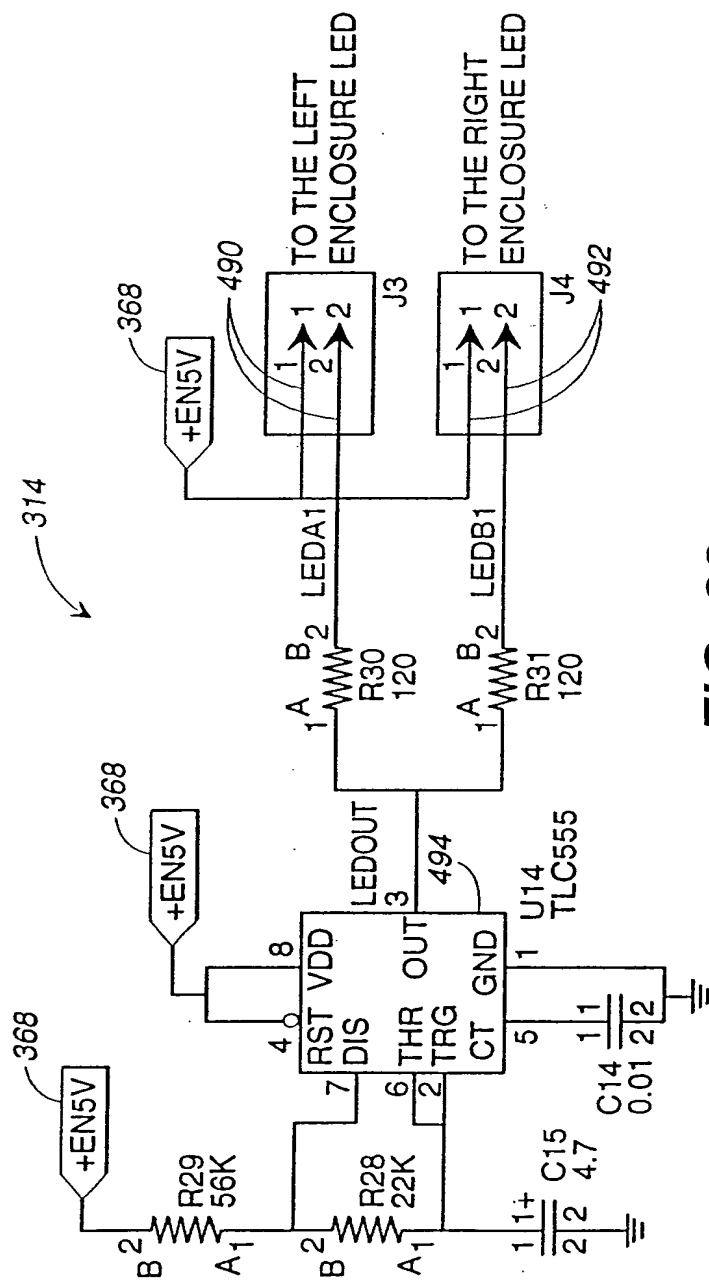
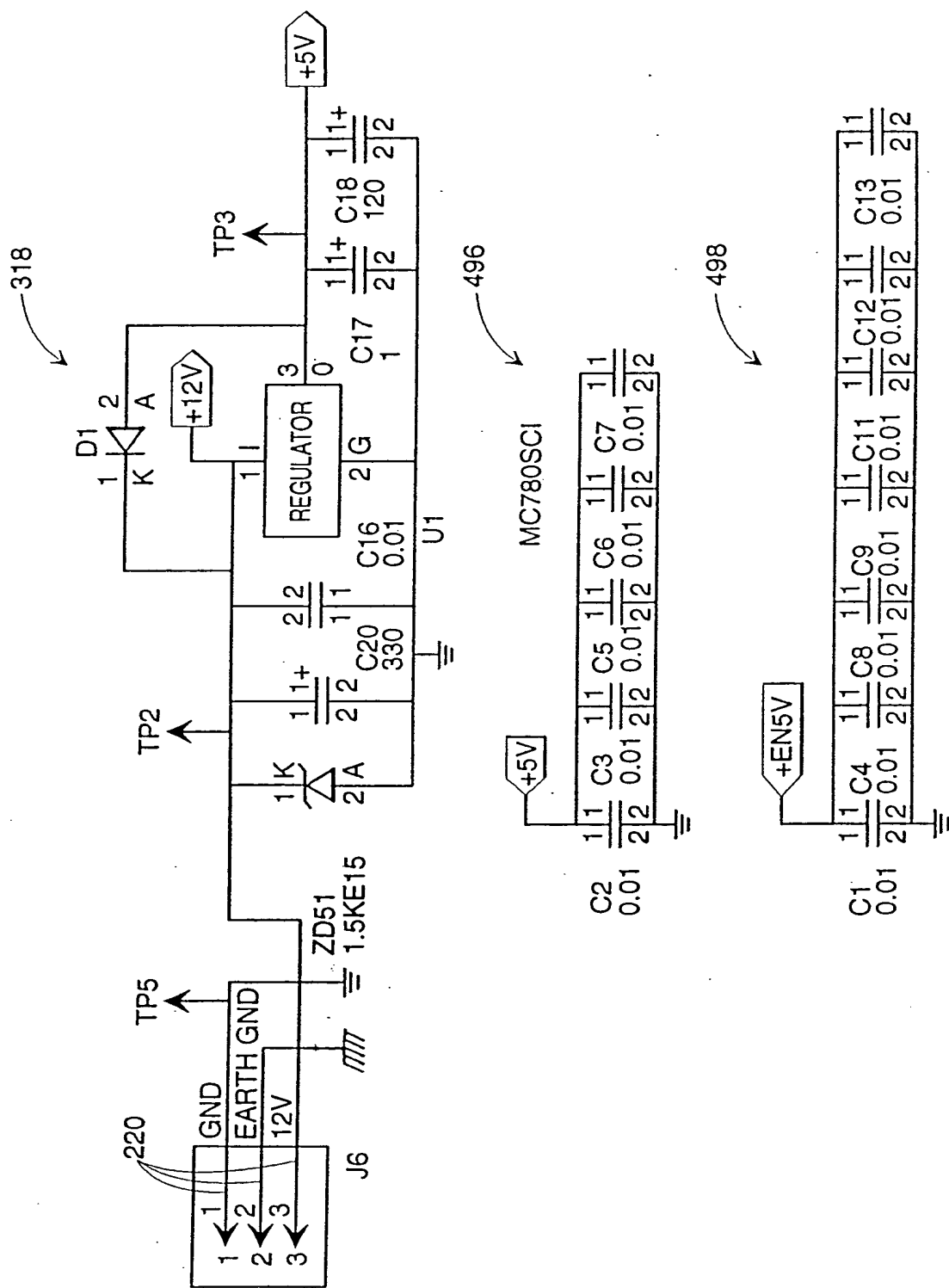
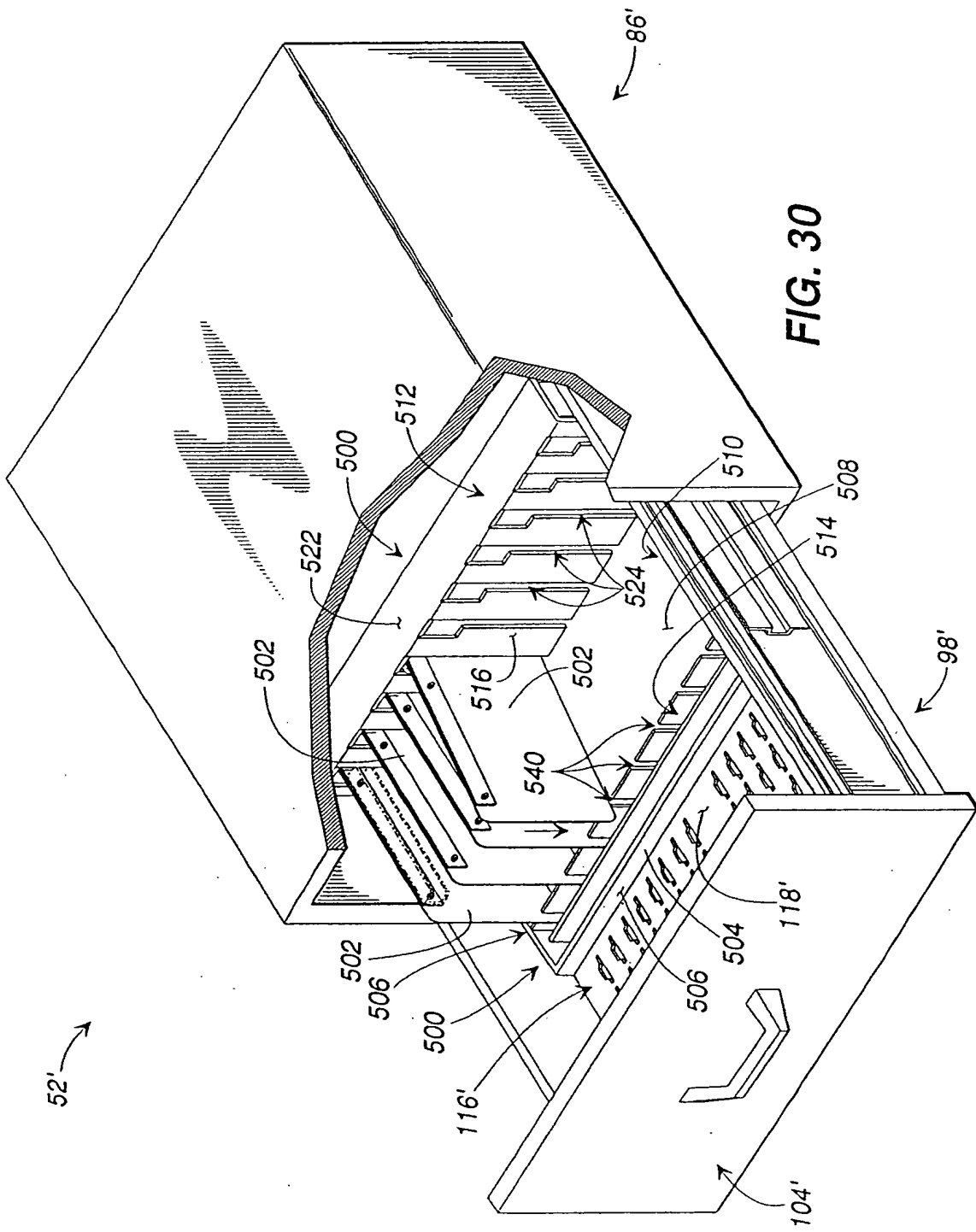
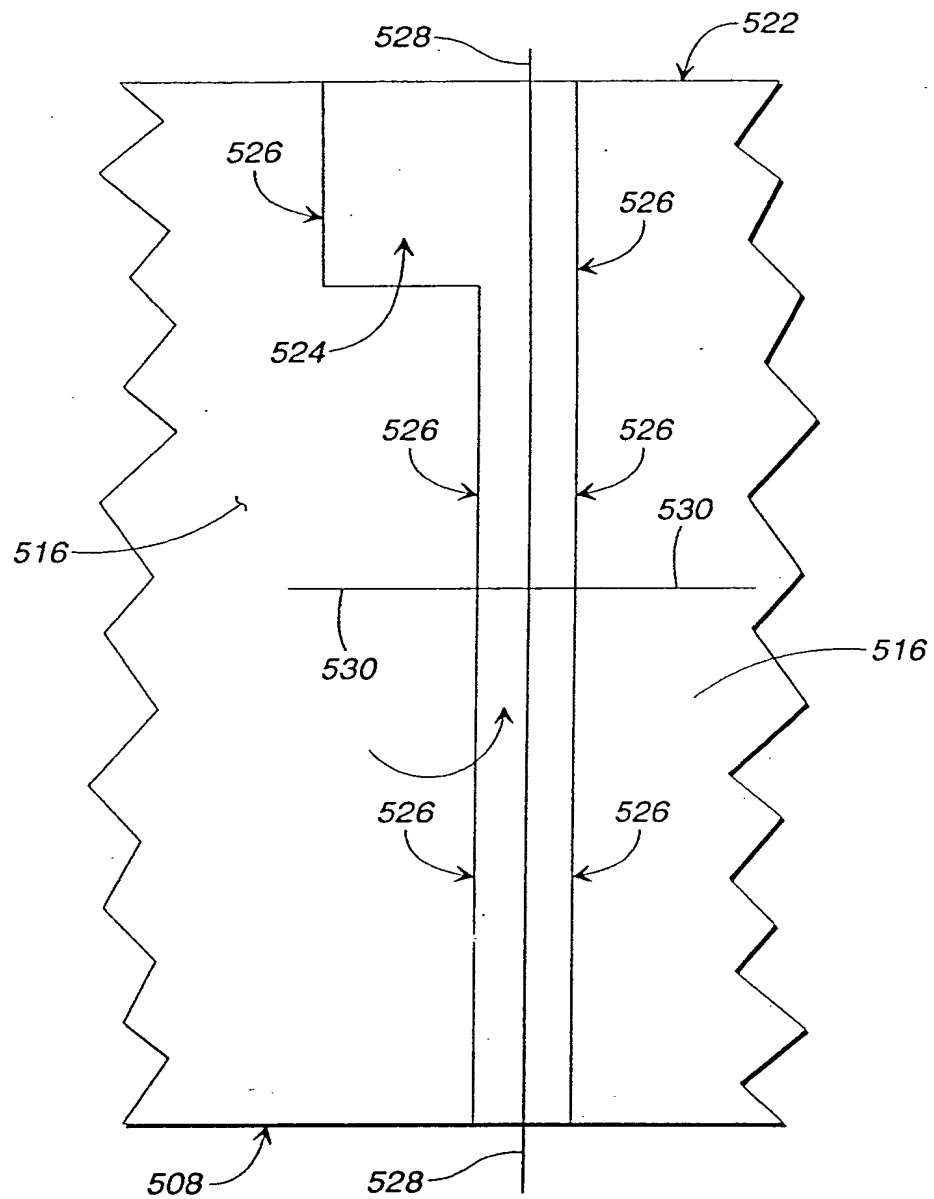


FIG. 28

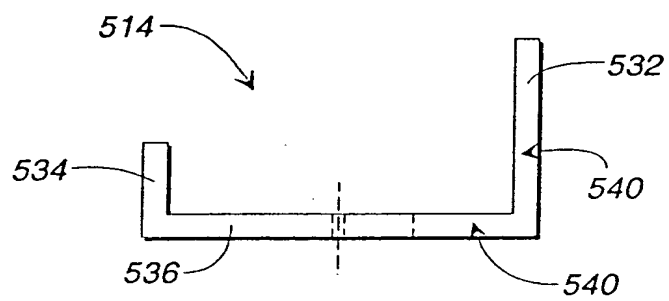








**FIG. 31**



**FIG. 32**

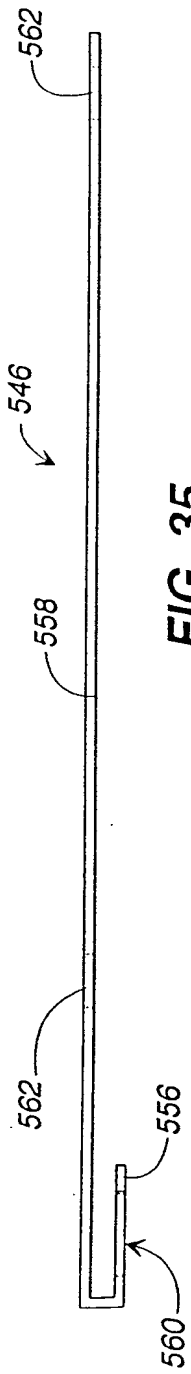


FIG. 35

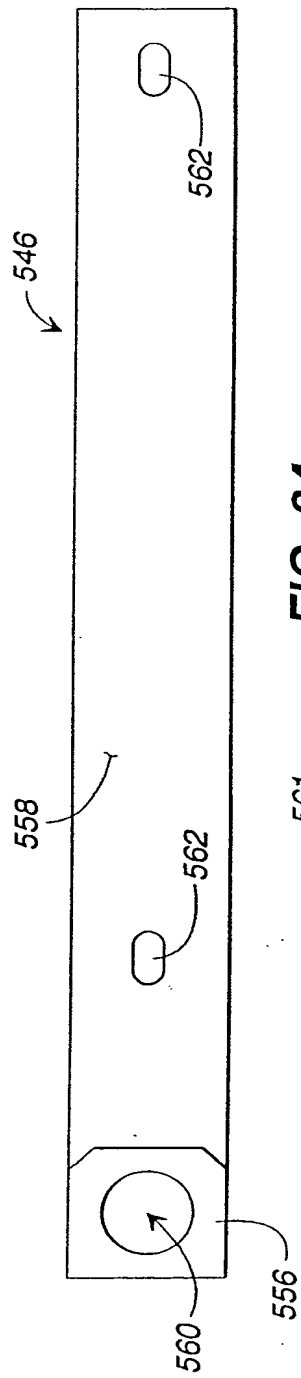


FIG. 34

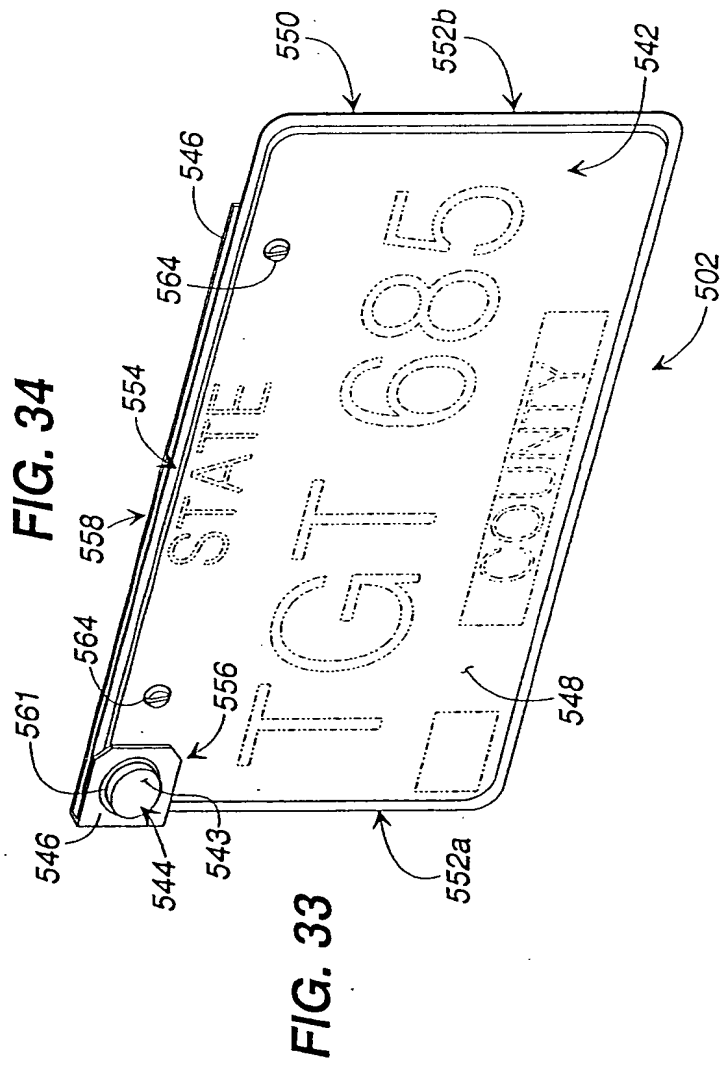
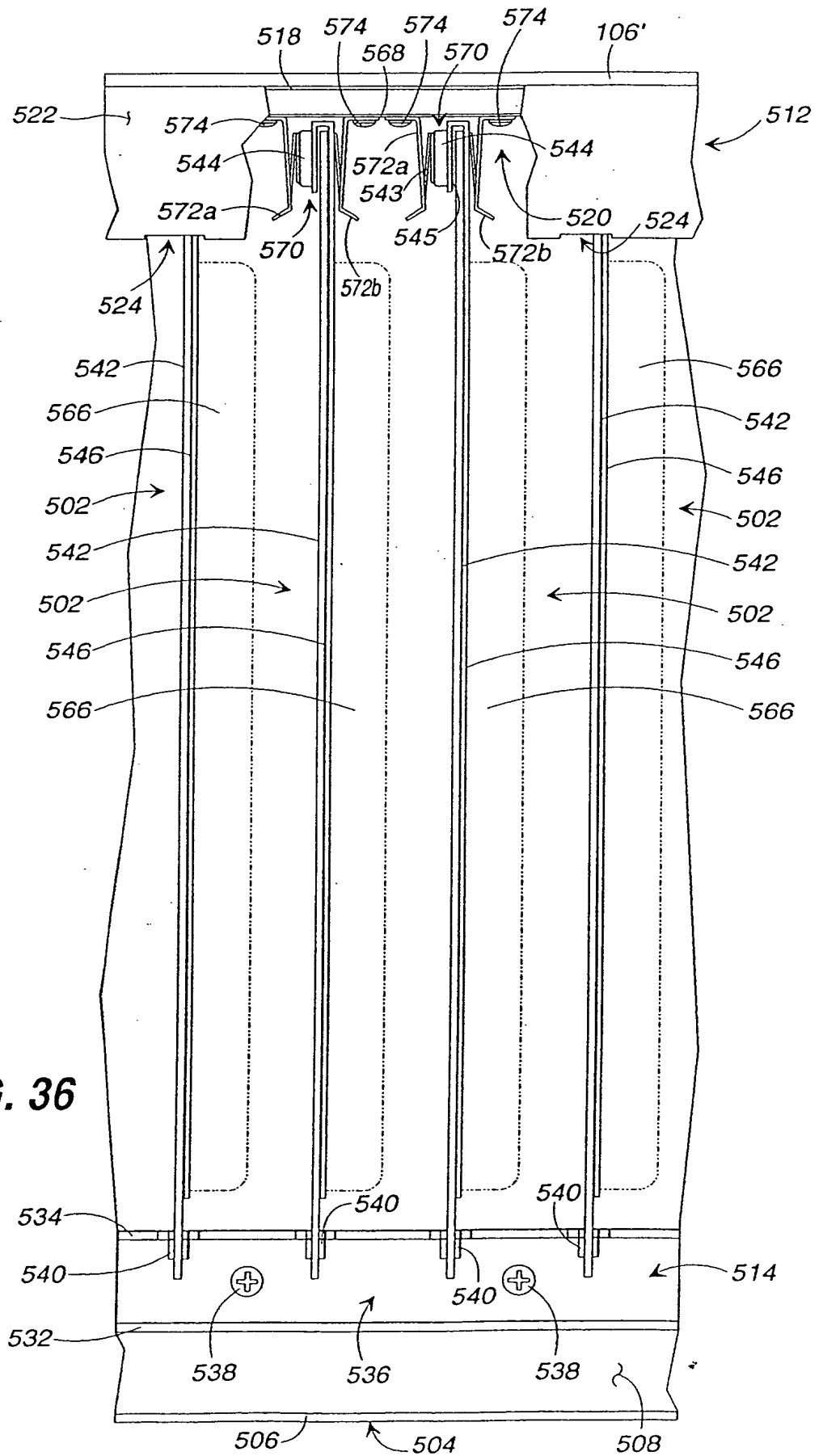
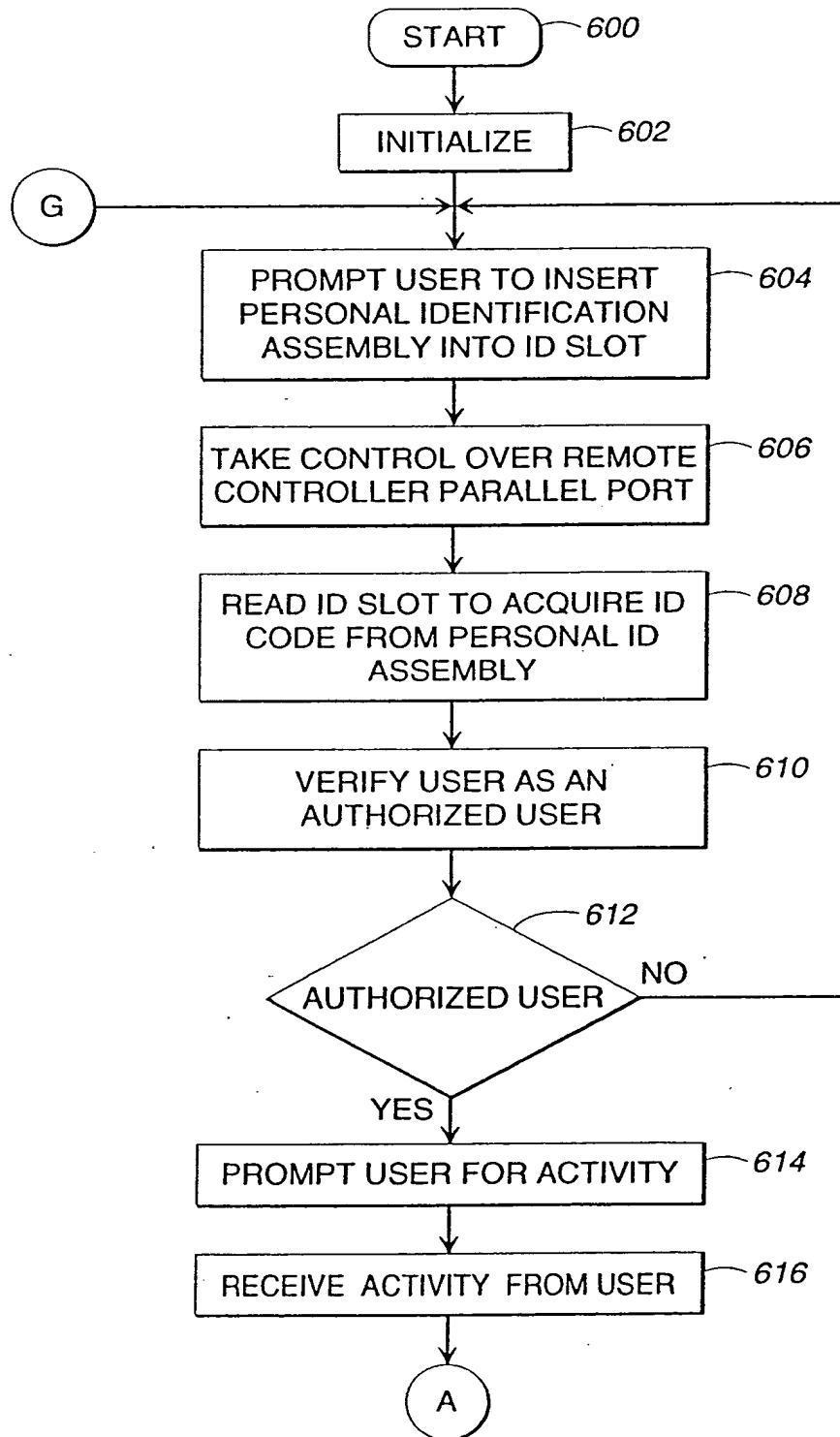
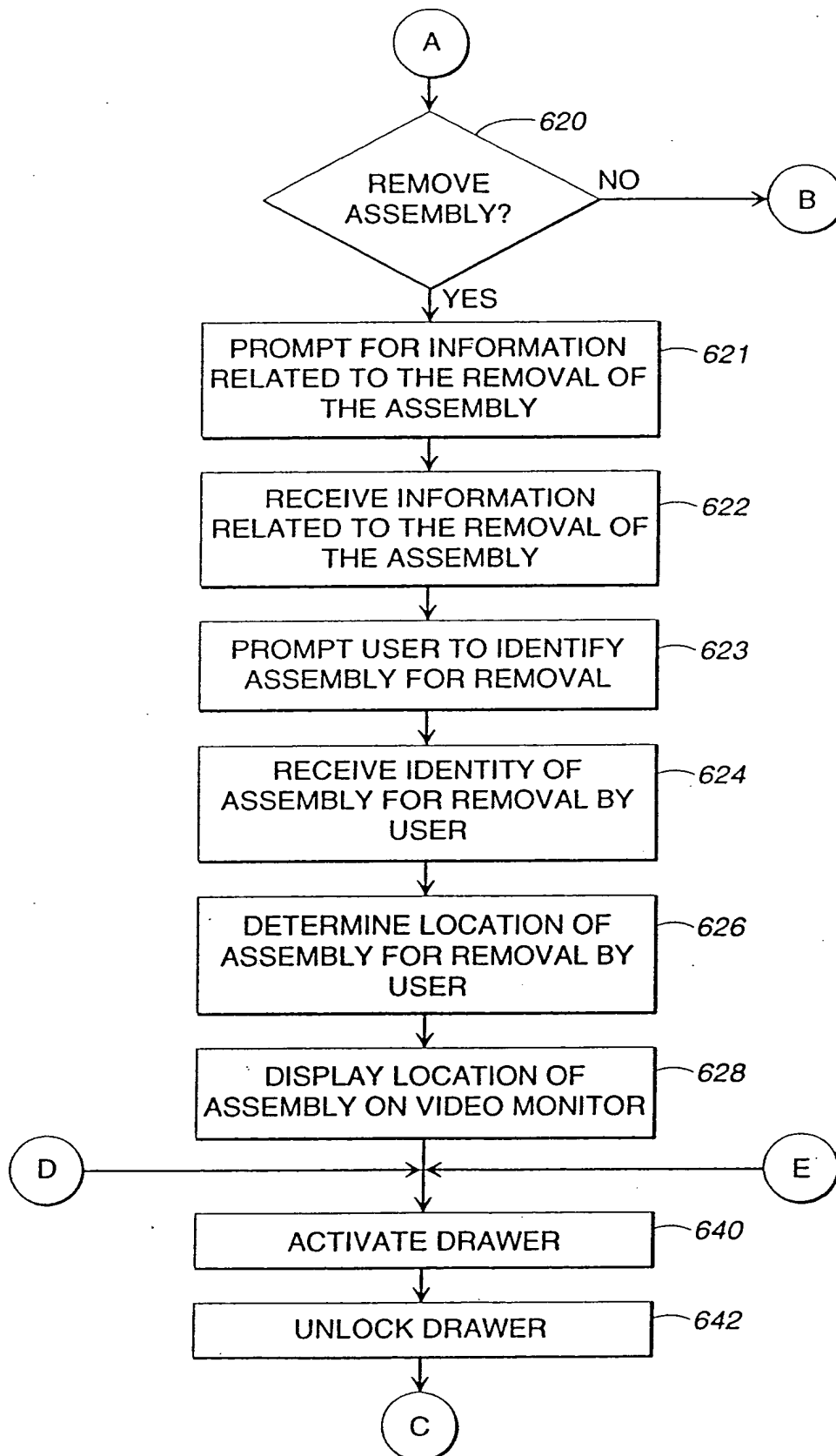


FIG. 33

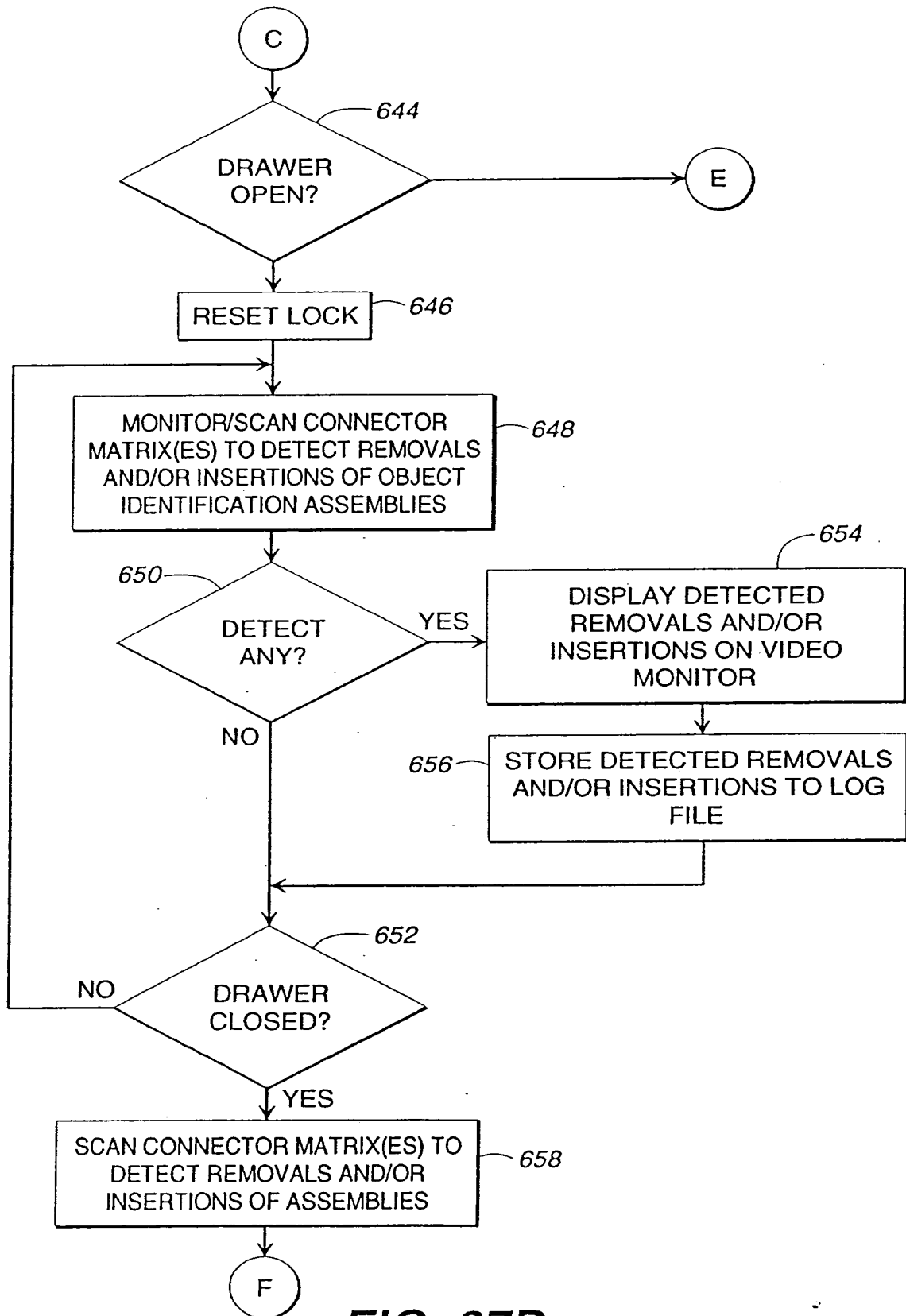




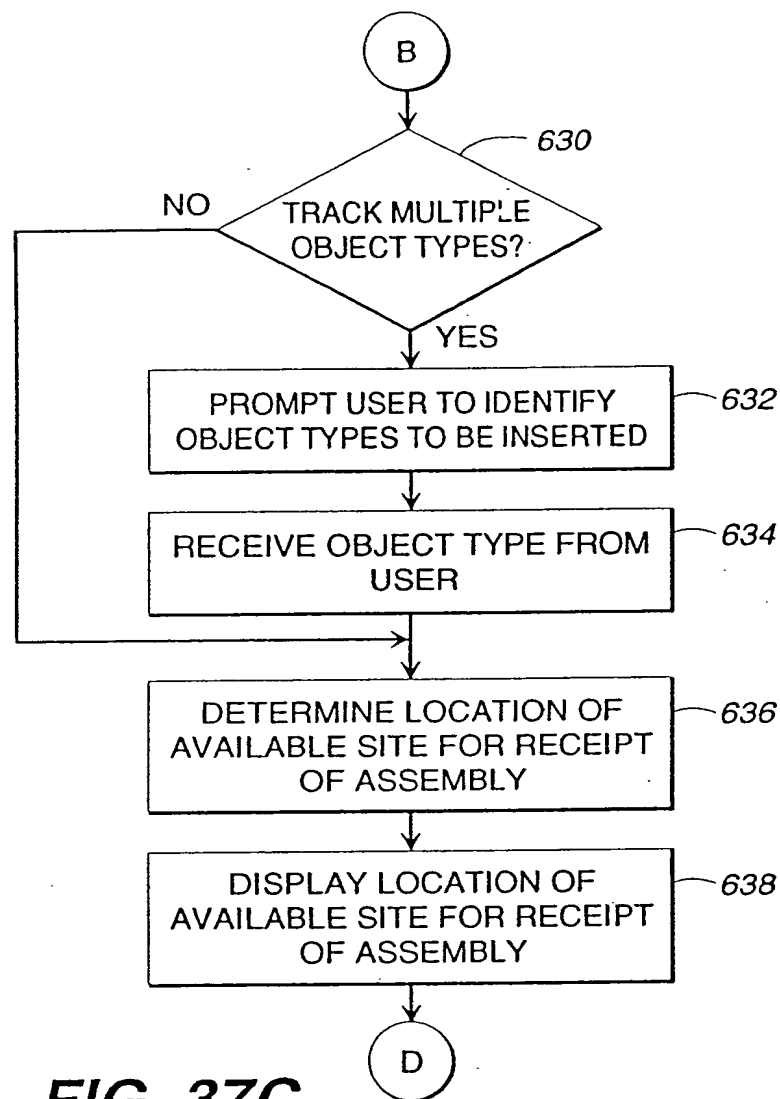
**FIG. 37A**



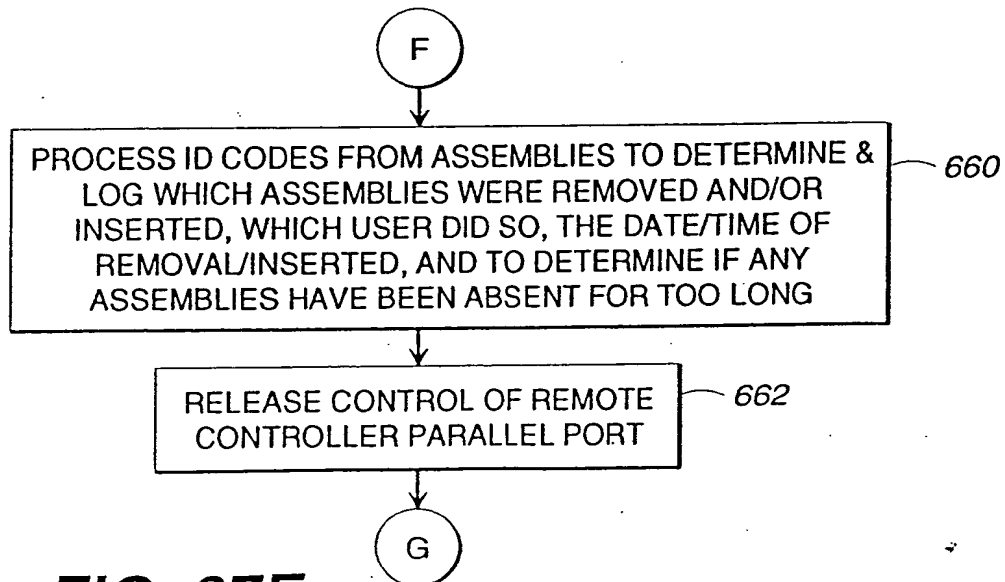
**FIG. 37B**



**FIG. 37D**



**FIG. 37C**



**FIG. 37E**